



**F70**

***SALICE***



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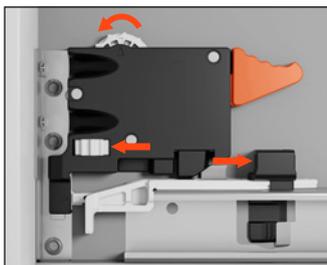
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Runner for drawers with decelerated closing for side thicknesses up to 16 mm

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Runner for drawers with Push opening system for side thicknesses up to 16 mm

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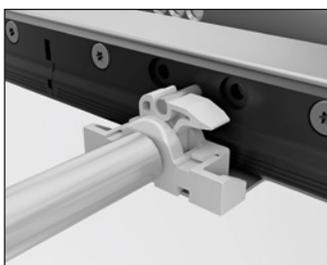
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## F70

F70 is the new Salice heavy-duty high-capacity drawer runner. It can be used with both wooden drawers and Lineabox aluminium drawers.

The 500 mm length F70 has successfully completed the extremely demanding static and dynamic tests\* required for the certification of its load capacity up to 70 Kg thus demonstrating its high levels of performance, its extreme versatility and adaptability to any furniture application.

This runner is available in the Smove version, characterised by decelerated closing and in the Push version for all handle-less drawers. The Push version can be equipped with a synchronisation system that allows the opening of drawers of any width. Pressure at any point of the drawer frontal (even at the extremities), is sufficient for the Push devices to release and consequently for the drawer to self-open with minimum effort.

Both versions are available in the full range of lengths from 350 mm to 750 mm.

All versions and lengths of F70 have an integrated rack system, which synchronizes the three sliding elements of the runner and guarantees excellent lateral stability and a perfectly silent sliding movement without the need for further components.

F70 is equipped with direct and intuitive tool-free adjustment of side, depth, height and tilt of front panel.

Its features and distinctive elements make F70 a complete runner, suitable to meet all needs and usable in a wide variety of furniture and room settings: from the kitchen to the bathroom, as well as living spaces, bedroom, office, and wherever a versatile product is needed with extreme durability and high load-bearing capacity.

\* tests performed according to the DIN EN 15338 standard

## Smove

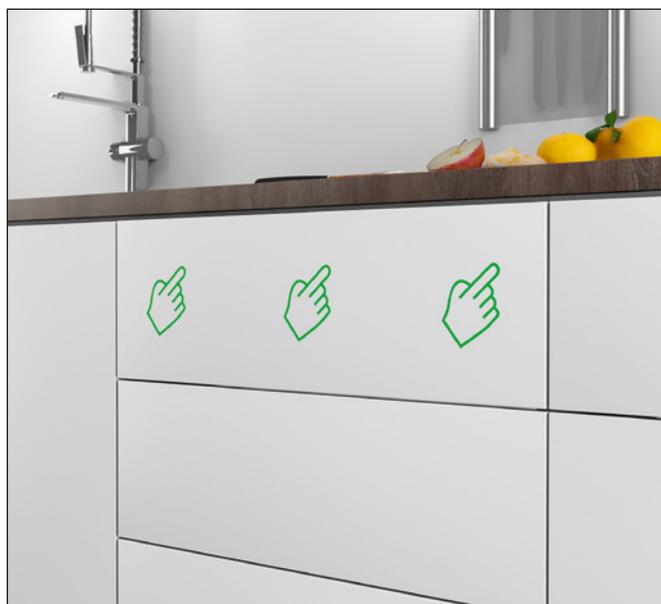


In the Smove version, the F70 runner is equipped with a fully integrated soft close system that decelerates the closing action of the drawer.



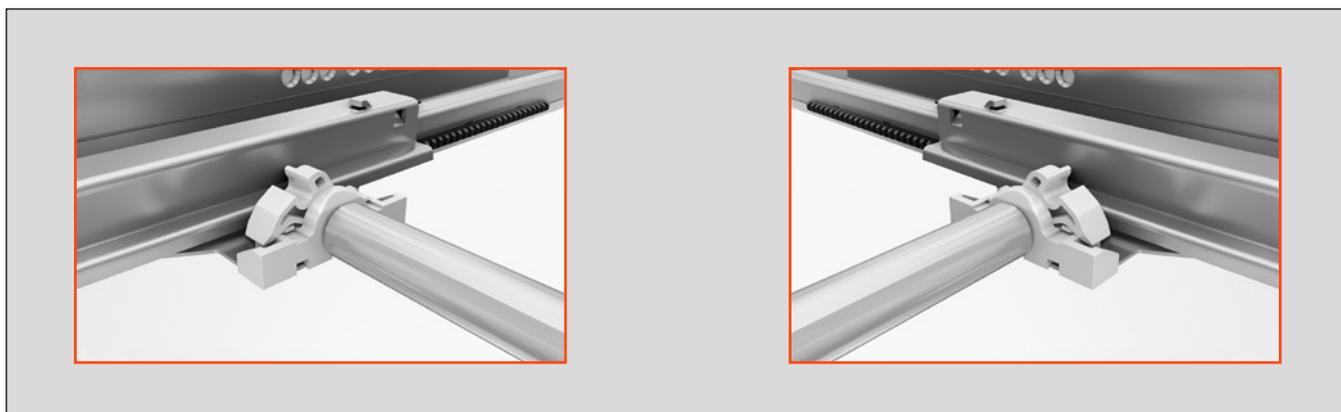


The F70 runner is also available in the version with integrated Push opening system, for all handle-less drawers. A slight pressure of the drawer frontal is sufficient for the Push mechanism to release and consequently for the drawer to self-open with minimum effort.



### **Synchroniser for F70 Push runners (Optional)**

The synchronisation system optimises the opening movement of wider drawers. Even a slight pressure at the extremities of the drawer frontal opens the drawer quickly and easily.



## F70

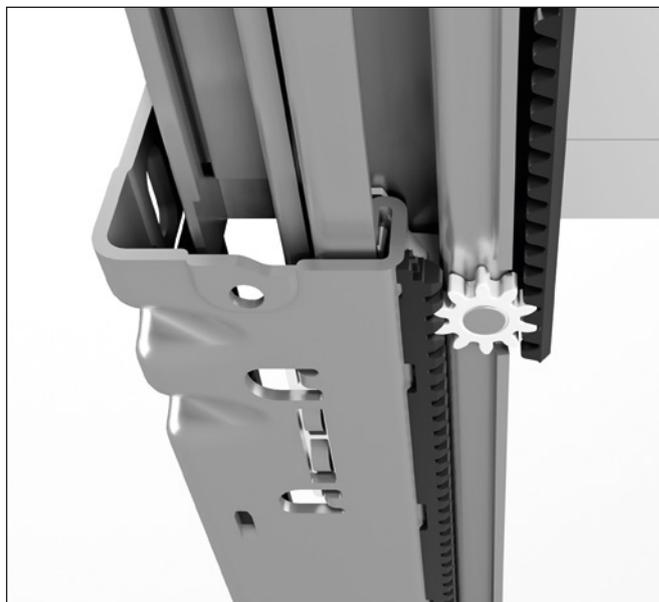
### Clip

Fixing clip with pressed steel components giving direct and intuitive tool-free sideways and depth adjustment of the drawer frontal.  
The adjusters for height and tilt (optional) of the drawer frontal are located on the runner.



### Rack system

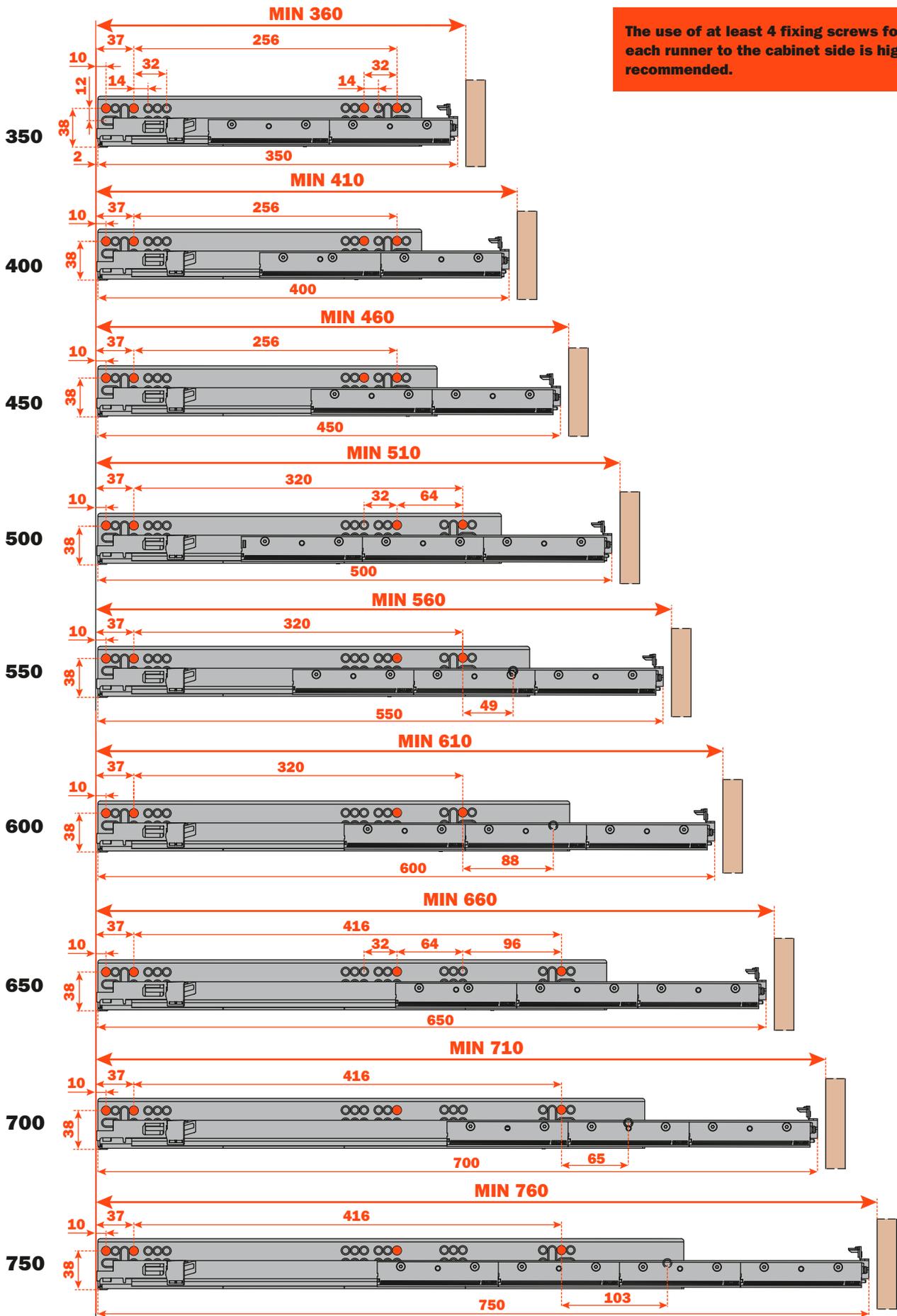
All versions and lengths of F70 have an integrated rack system, which synchronises the three sliding elements of the runner and guarantees excellent lateral stability and a perfectly silent sliding movement without the need for further components.





**Drilling positions for runner on cabinet side**

The use of at least 4 fixing screws for each runner to the cabinet side is highly recommended.



On longer lengths load capacity may vary.

# Drawer setting

## Abbreviations

### CHEST OF DRAWERS

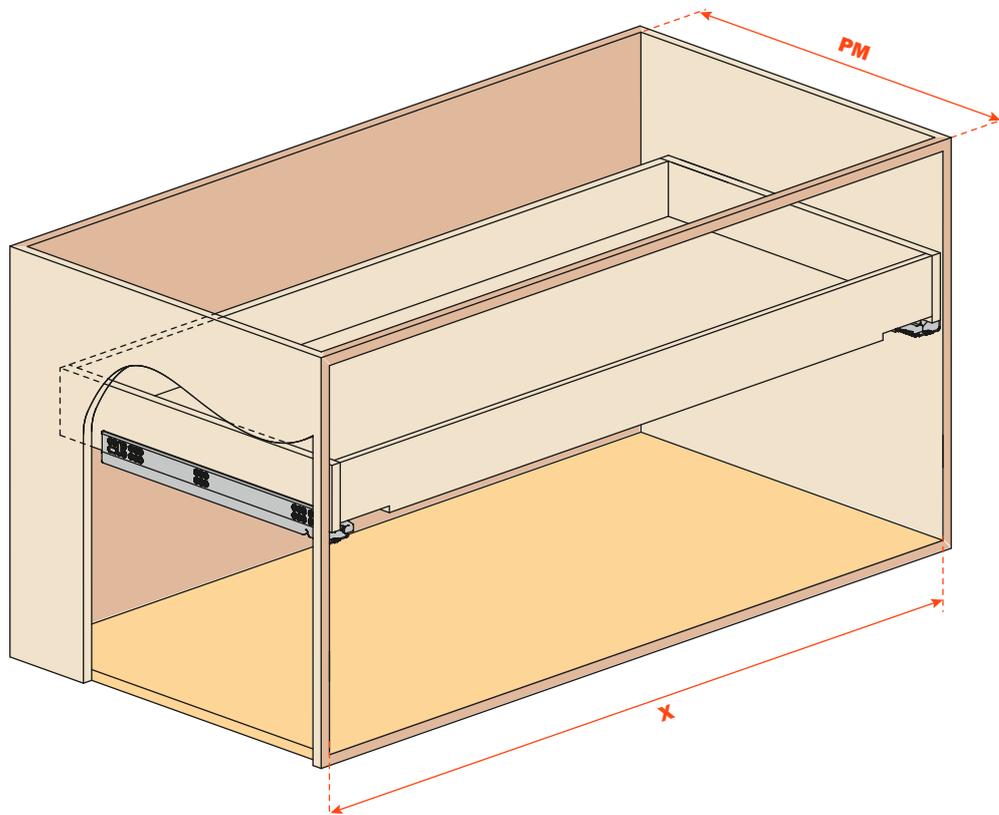
**SP** = Thickness of the drawer side

**LC** = Depth of the drawer

**PM** = Depth of the cabinet

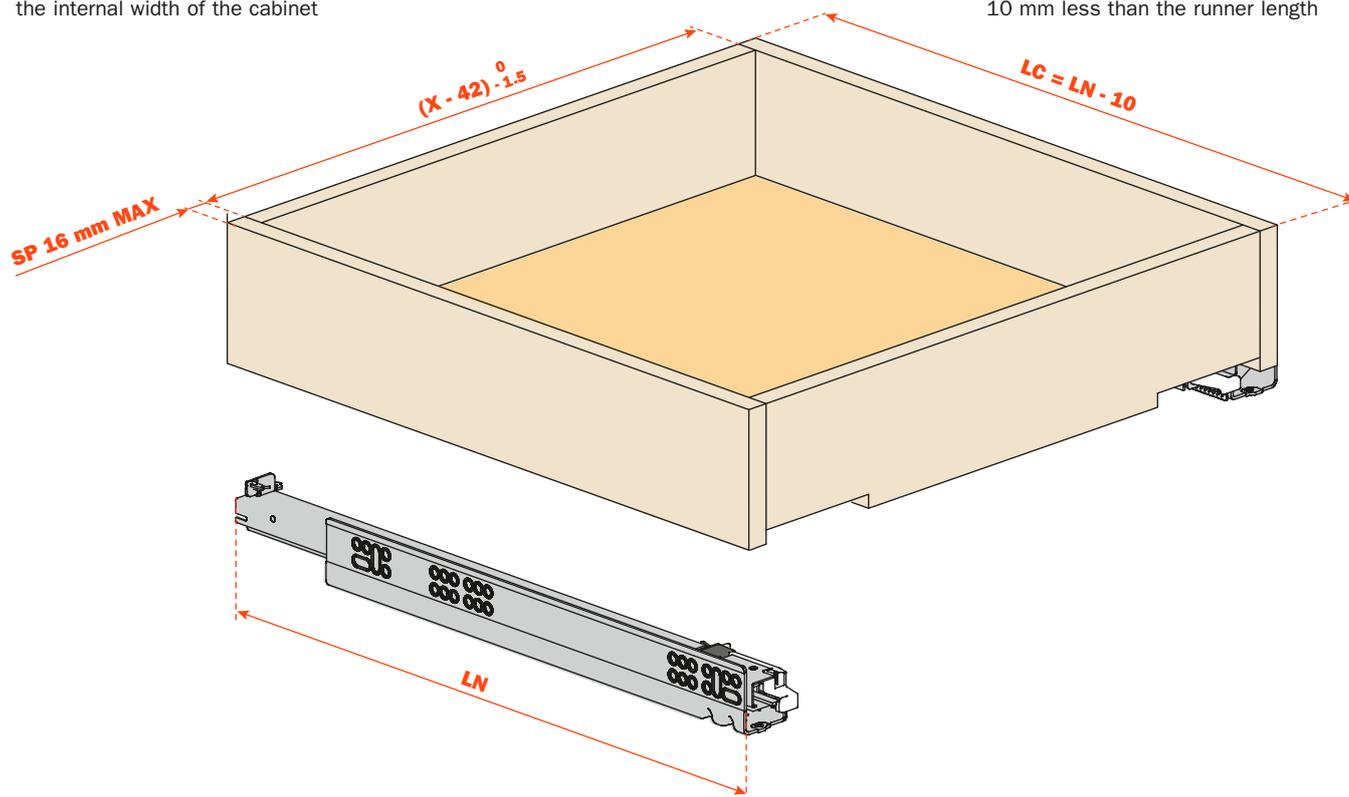
**X** = Internal width of the cabinet

**LN** = Nominal runner length



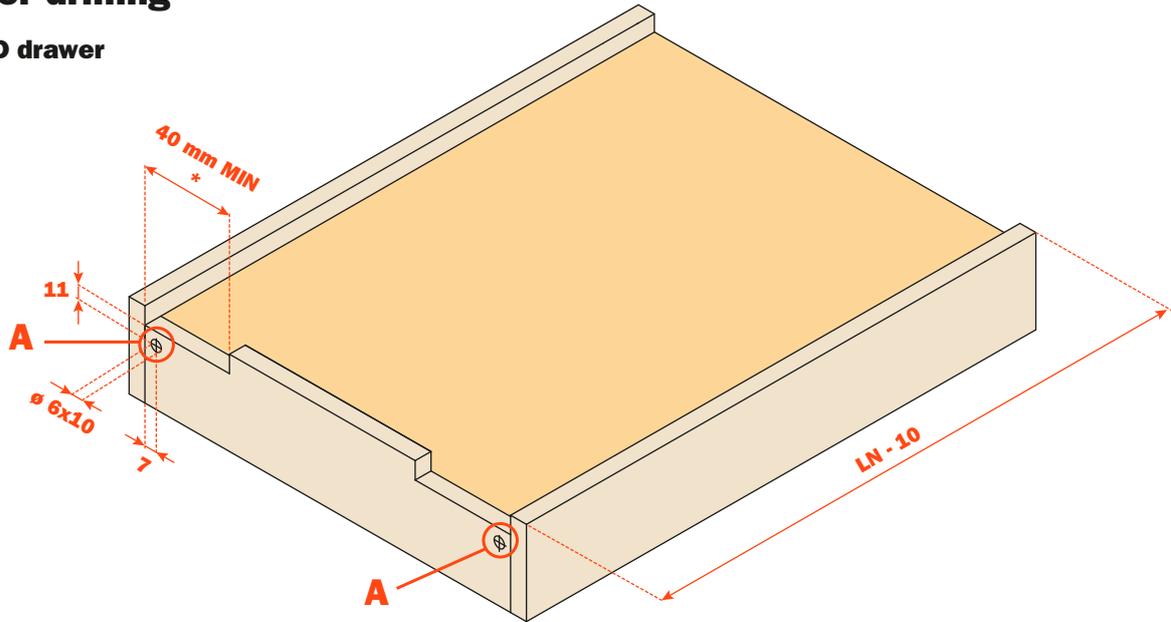
The internal width of the drawer is 42 mm less than the internal width of the cabinet

The external length of the drawer is 10 mm less than the runner length

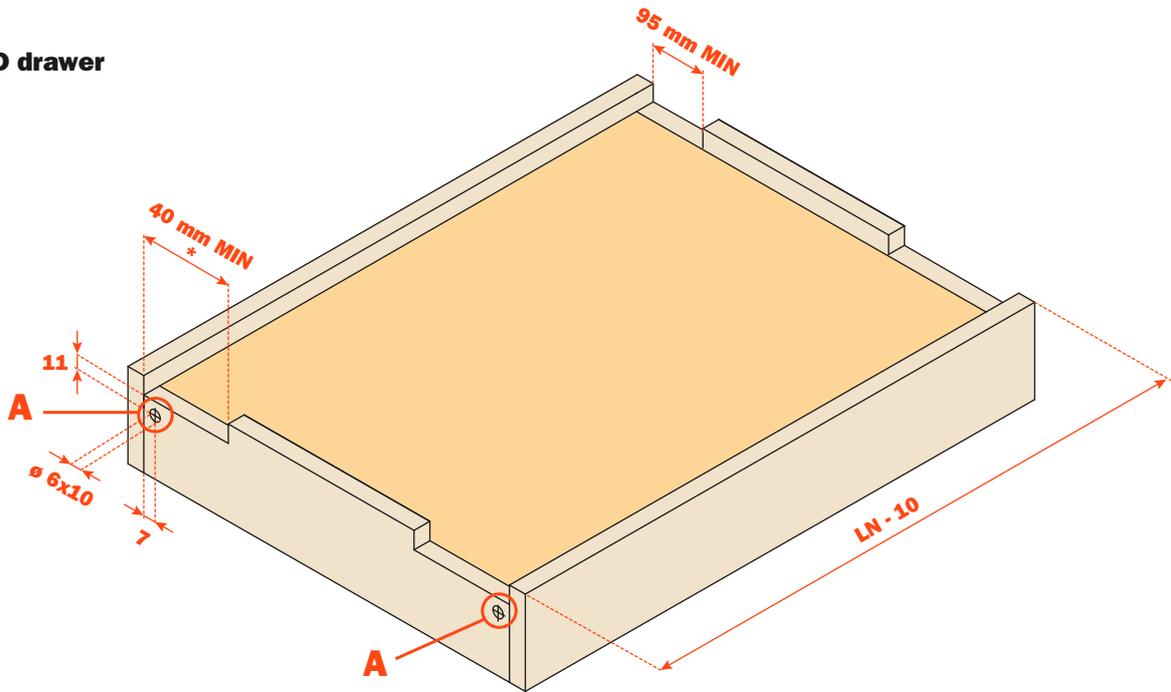


## Drawer drilling

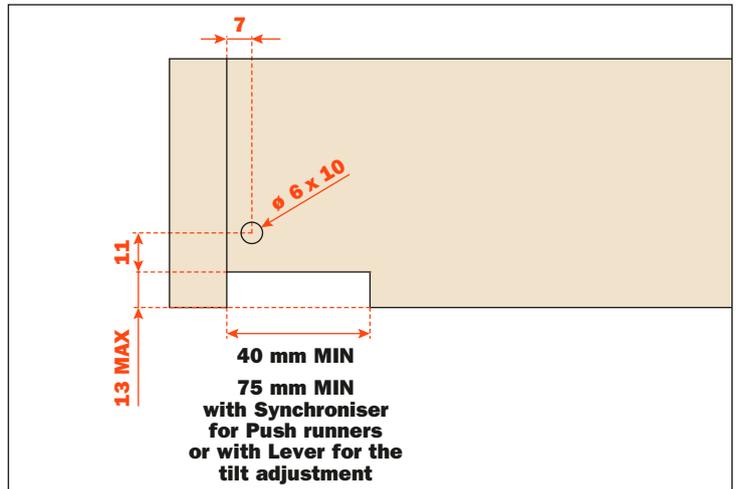
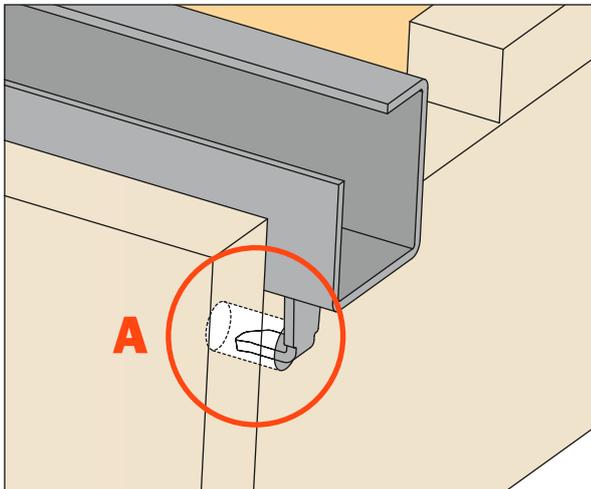
### 3-SIDED drawer



### 4-SIDED drawer



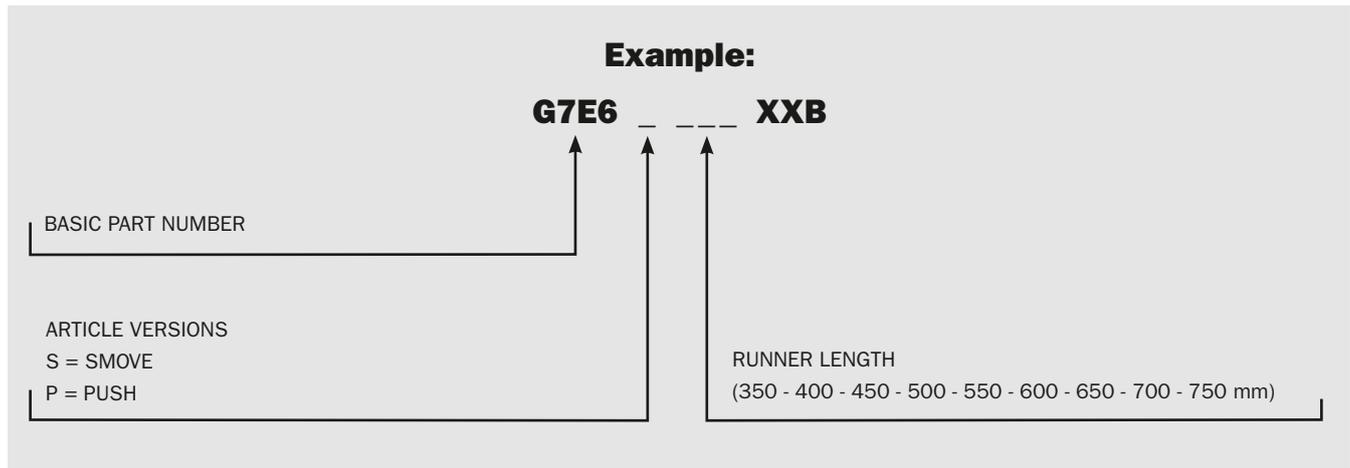
### REAR HOOK



Use **SGD704UGXA drilling template** for rear hook, see page 35.

**Synchroniser for Push runners**, see page 32.  
**Lever for the tilt adjustment**, see page 37.

## Part number composition



## Industrial packing

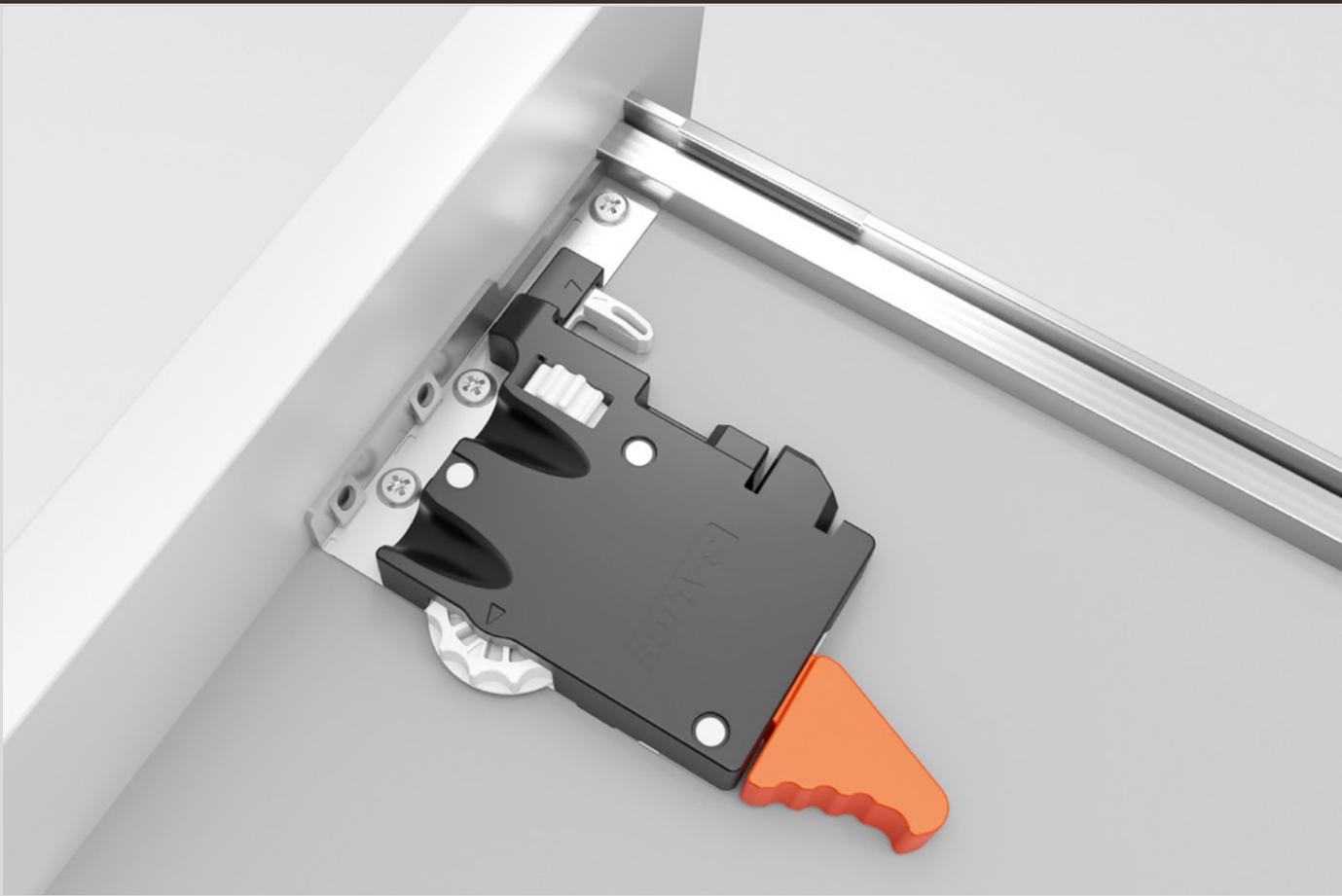
SMOVE	LENGTH	BOX Right runners	BOX Left runners	PALLET Right runners	PALLET Left runners
<b>G7E6S350XXB</b>	350 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6S400XXB</b>	400 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6S450XXB</b>	450 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6S500XXB</b>	500 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6S550XXB</b>	550 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6S600XXB</b>	600 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6S650XXB</b>	650 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6S700XXB</b>	700 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6S750XXB</b>	750 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.

PUSH	LENGTH	BOX Right runners	BOX Left runners	PALLET Right runners	PALLET Left runners
<b>G7E6P350XXB</b>	350 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6P400XXB</b>	400 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6P450XXB</b>	450 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6P500XXB</b>	500 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6P550XXB</b>	550 mm	6 pcs.	6 pcs.	384 pcs.	384 pcs.
<b>G7E6P600XXB</b>	600 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6P650XXB</b>	650 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6P700XXB</b>	700 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.
<b>G7E6P750XXB</b>	750 mm	4 pcs.	4 pcs.	256 pcs.	256 pcs.

CLIP	BOX Right clips	BOX Left clips	PALLET Right clips	PALLET Left clips
<b>AFCGXX3B</b>	100 pcs.	100 pcs.	2400 pcs.	2400 pcs.

LEVER FOR TILT ADJUSTMENT	BOX	PALLET
<b>AGLRXX3F</b>	10 boxes 1 box = 12 right pcs. and 12 left pcs.	2400 right pcs. and 2400 left pcs.





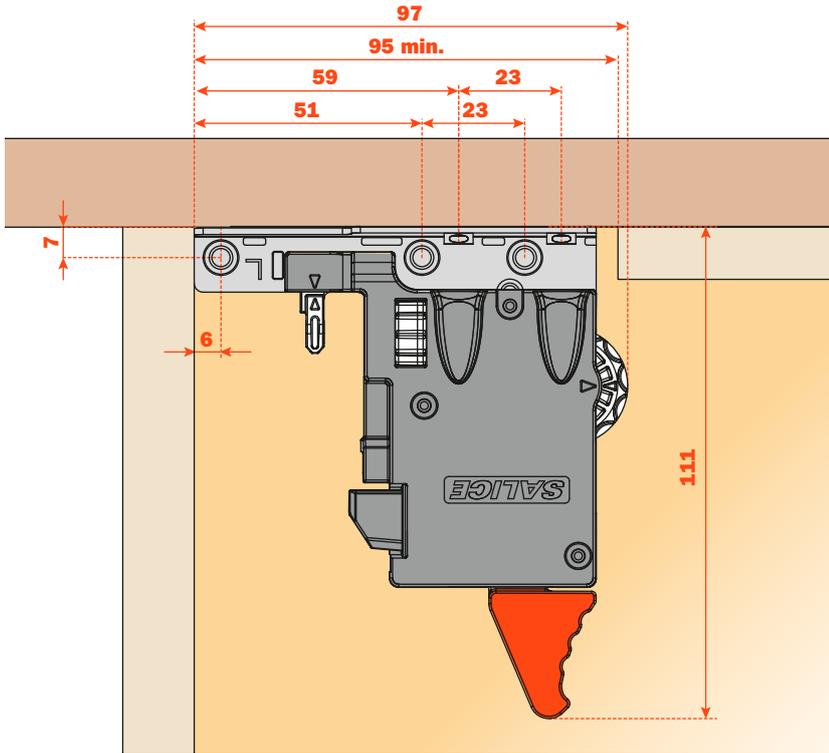
# **F70**

## **Fixing clip**

**F70 - Fixing clip**

- For all F70 runner versions
- Material: plastic and steel
- Integrated tool-free side and depth adjustments
- Recommended pre-drilling  $\varnothing$  2,5 mm
- Fixing to the bottom or to the frontal of the drawer

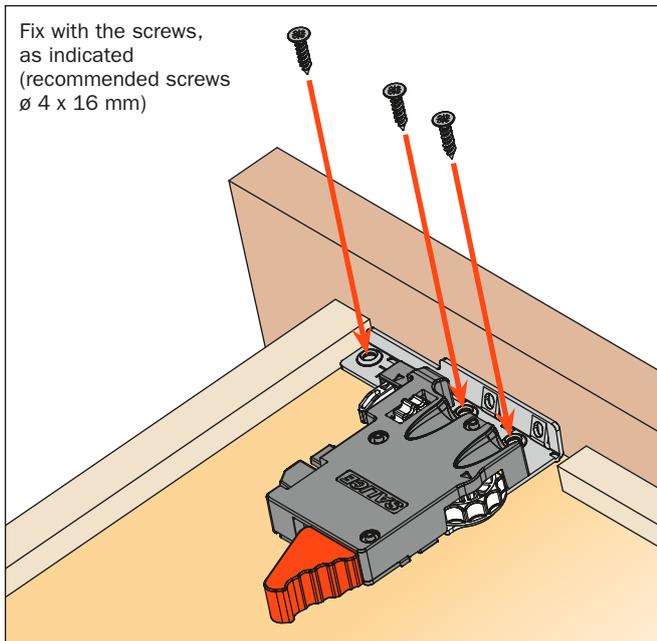
**Dimension of the clip and drilling position**



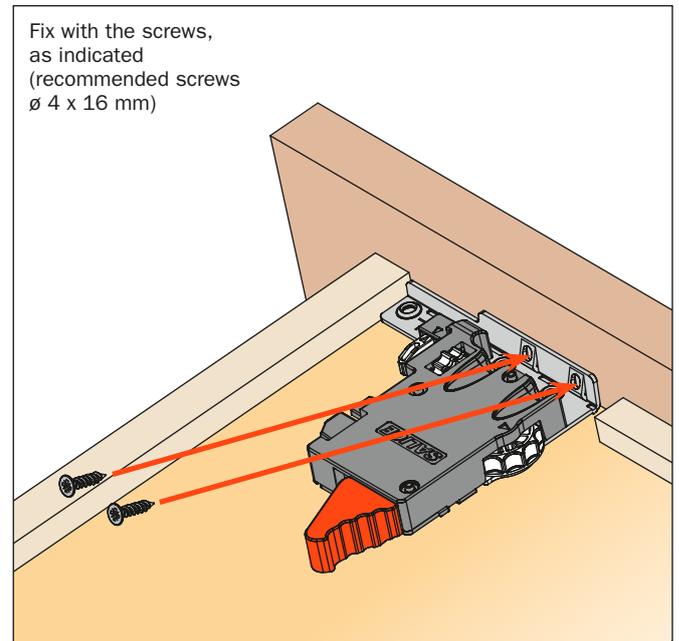
**AFGXX3B**  
**Right and left clip with**  
**integrated adjustments**

PACKING  
 2 BOXES = 100 right pcs. and 100 left pcs.

**Fixing to the bottom of the drawer**



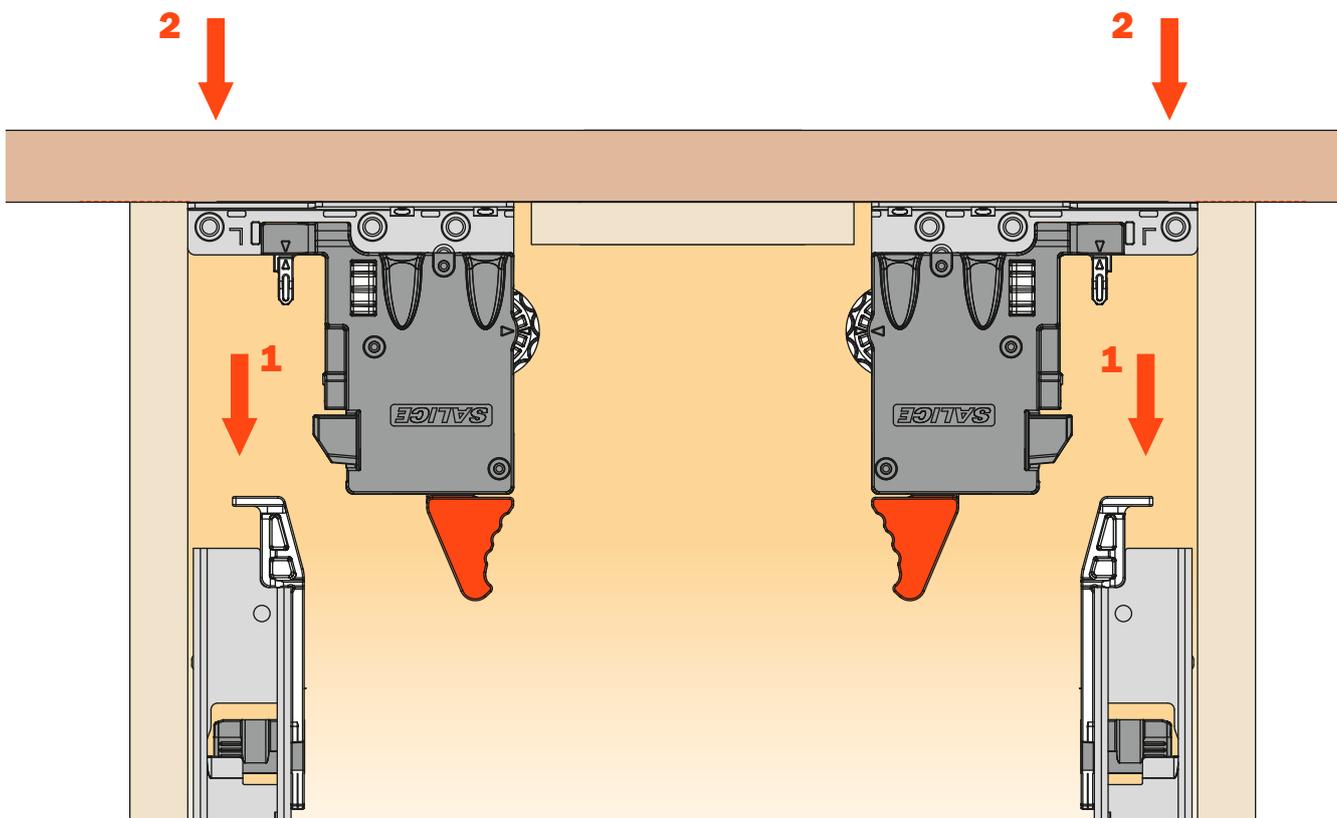
**Fixing to the drawer frontal**



It is recommended to pre-drill the bottom or the frontal using the **SGD704UGXA drilling template**, see page 35.

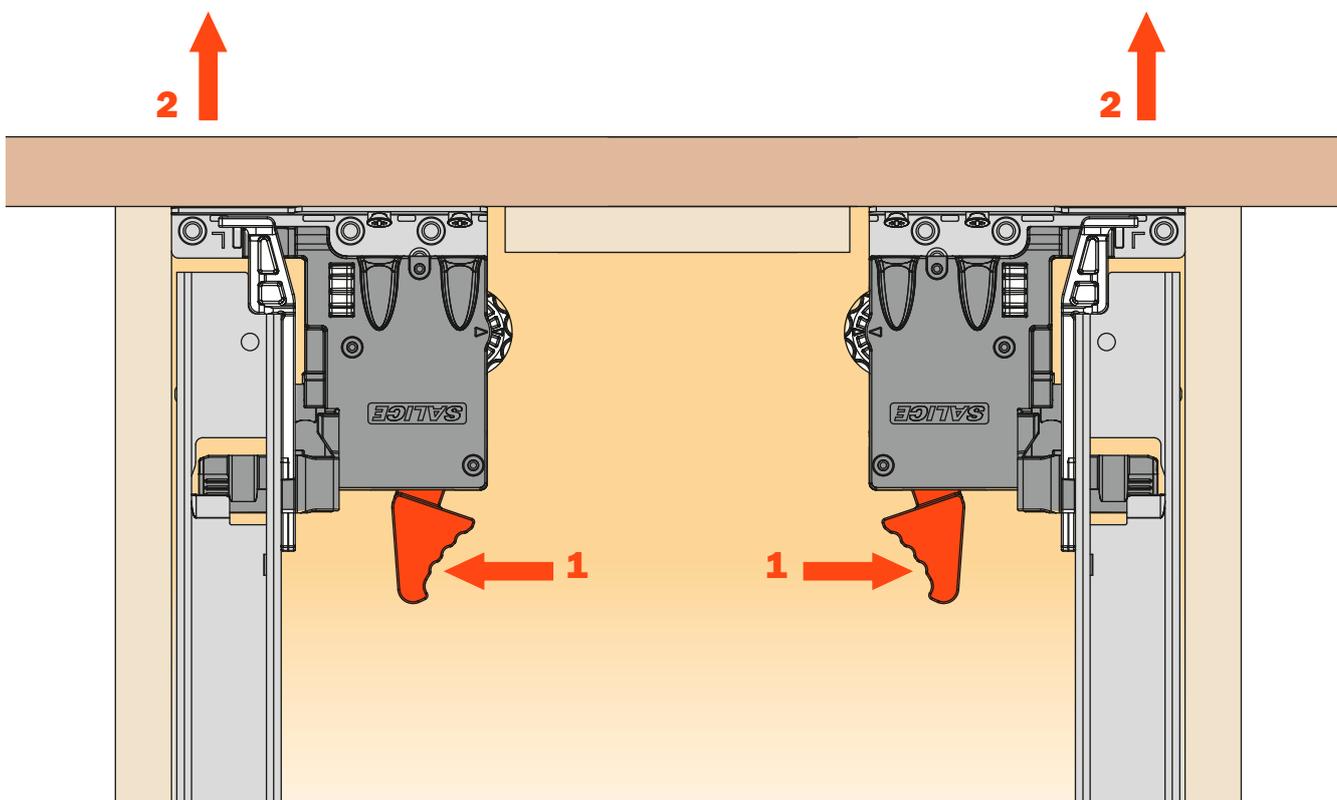
## Drawer fixing

Place the drawer on the runners and push forward until completely closed

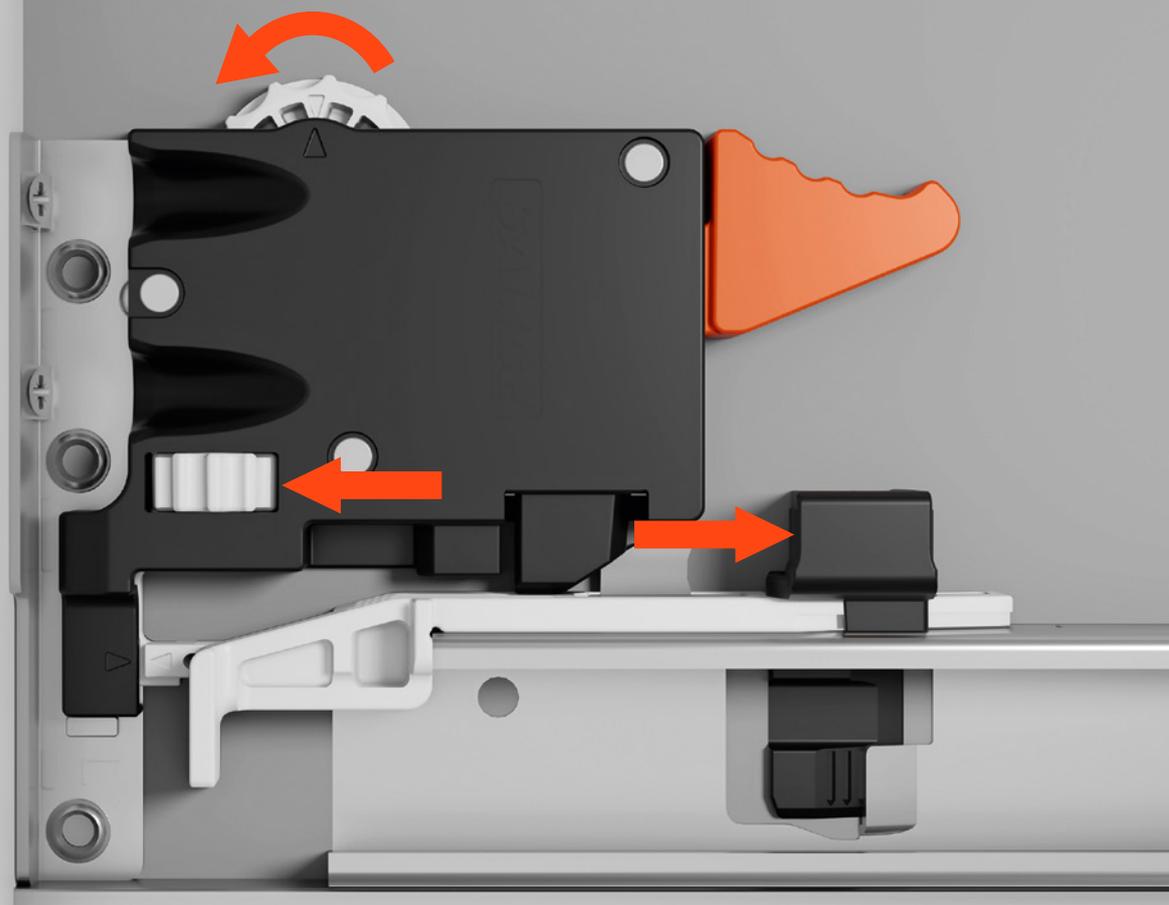


## Drawer removal

Open the drawer completely, press the indicated lever and slide the drawer out of the cabinet





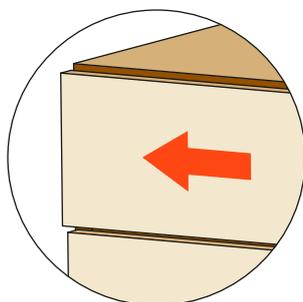
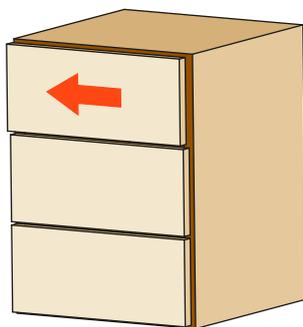


# F70

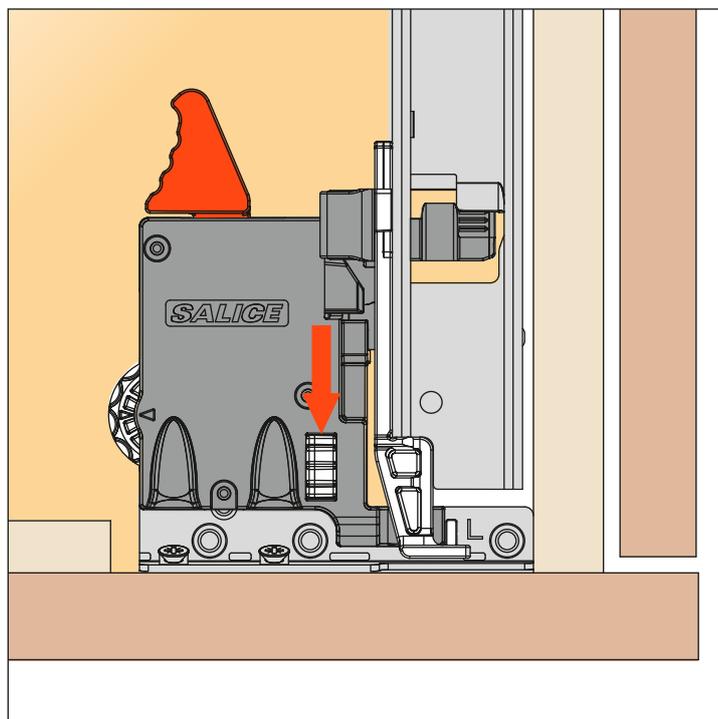
## Adjustments

## Sideways adjustment +/- 1,5 mm

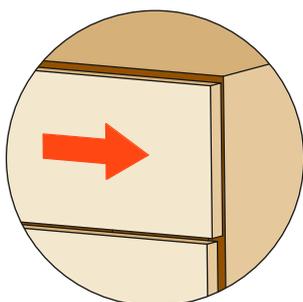
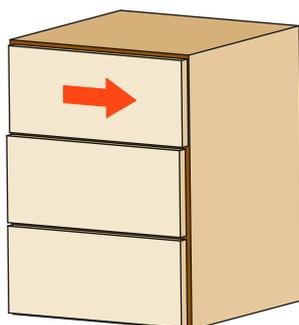
Rotate the white wheel towards the drawer frontal to adjust left.  
This operation is tool free.



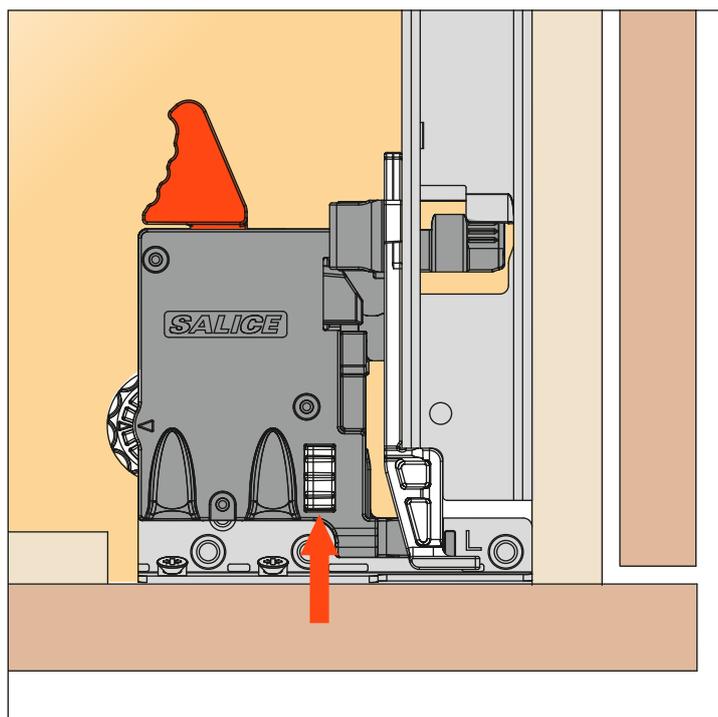
**1.5 mm**



Rotate the white wheel towards the back of the drawer to adjust right.  
This operation is tool free.



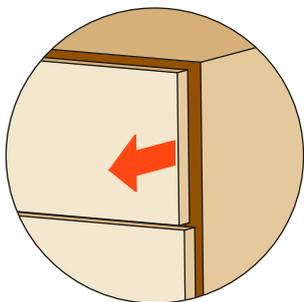
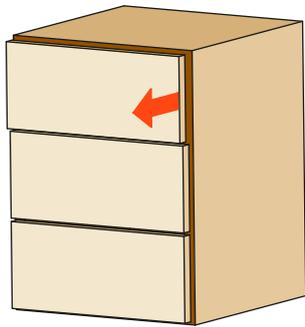
**1.5 mm**



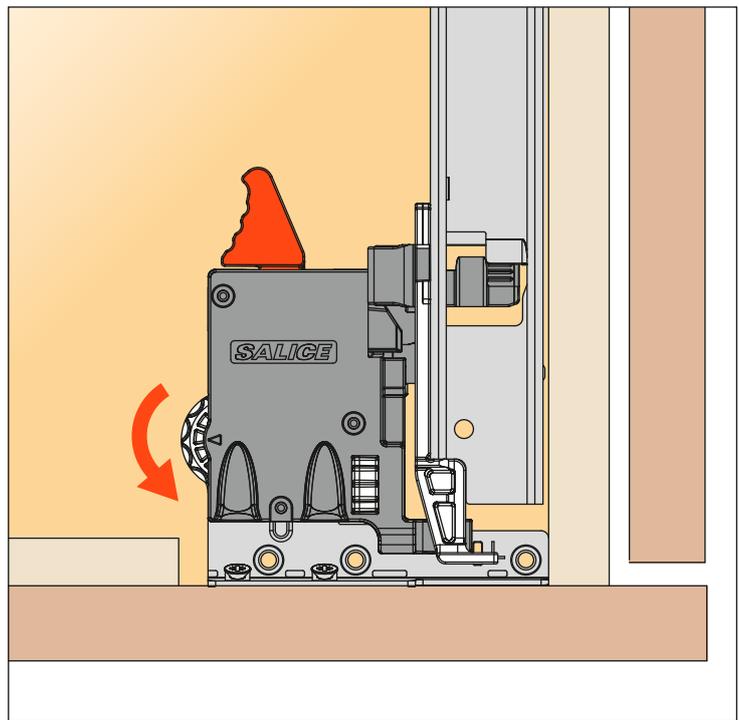
For sideways adjustment, it is recommended that the adjusters on the clips are operated in the same direction, in order to maintain the correct alignment and movement of the runners.

## Depth adjustment +/- 3 mm

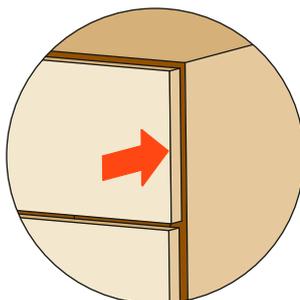
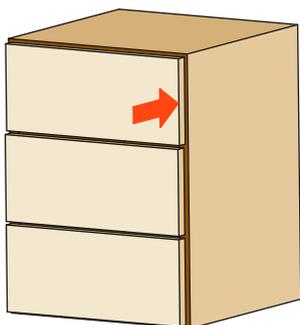
Rotate the white wheel towards the outside of the drawer to increase the gap between the frontal and the side. This operation is tool free.



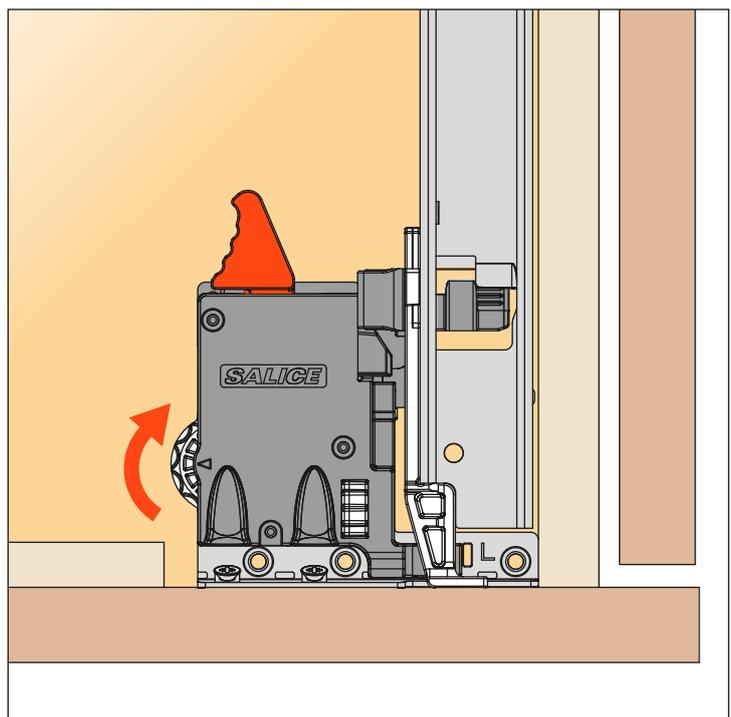
**+ 3 mm**



Rotate the white wheel towards the inside of the drawer to reduce the gap between the frontal and the side. This operation is tool free.

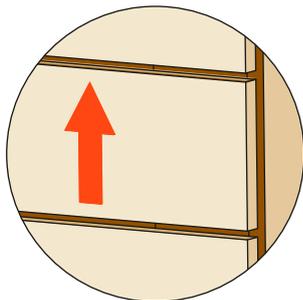
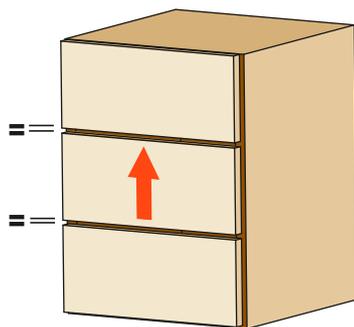
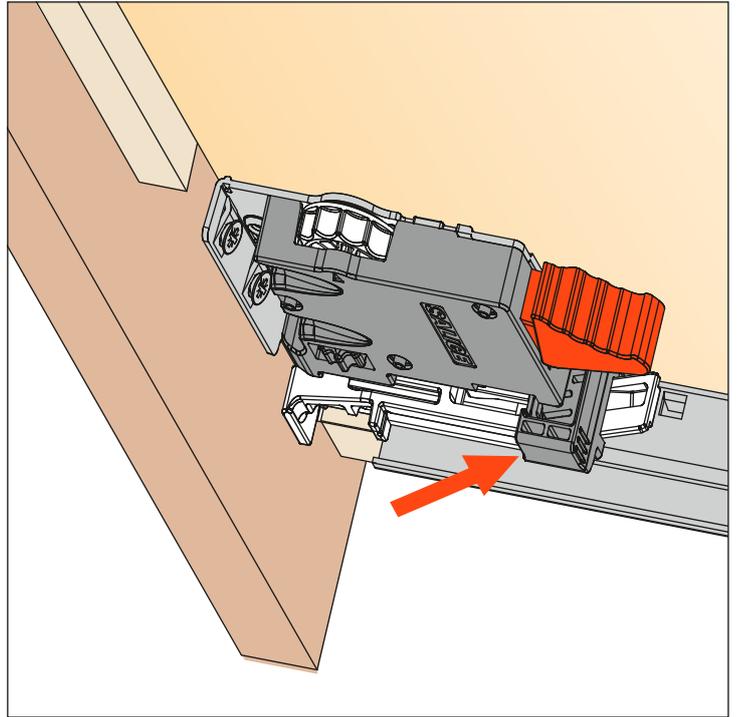
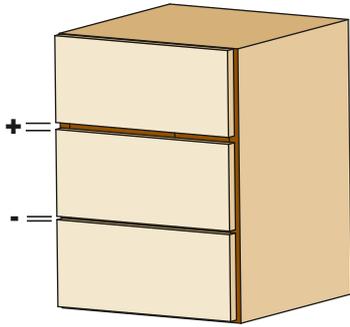


**- 3 mm**

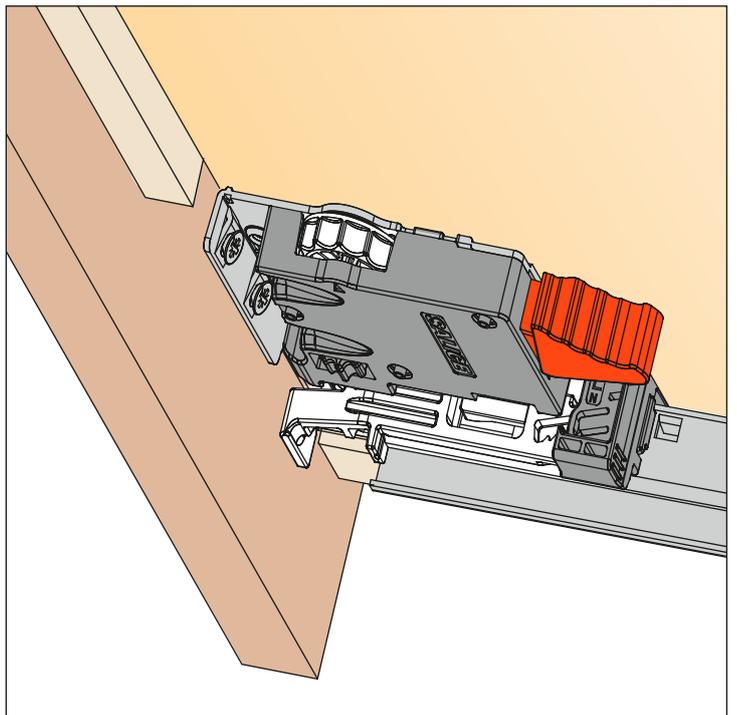


## Height adjustment + 2.5 mm

Push the lever towards the inside of the drawer to achieve height adjustment.  
This operation is tool free.

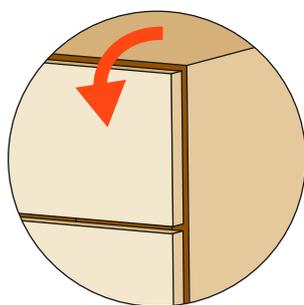
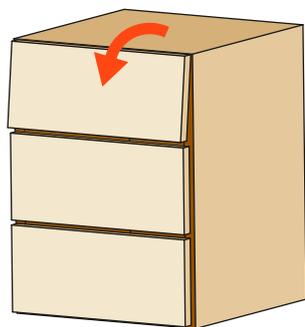


**2.5 mm**

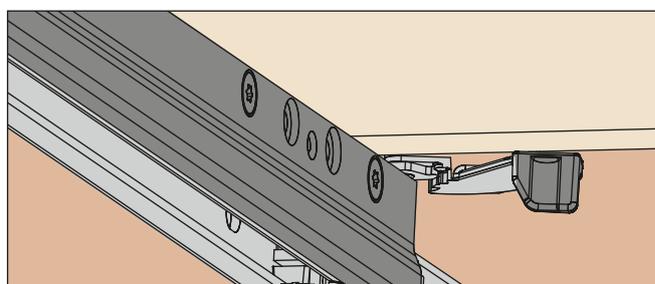
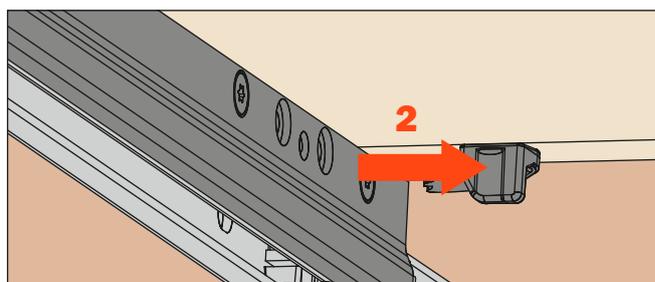
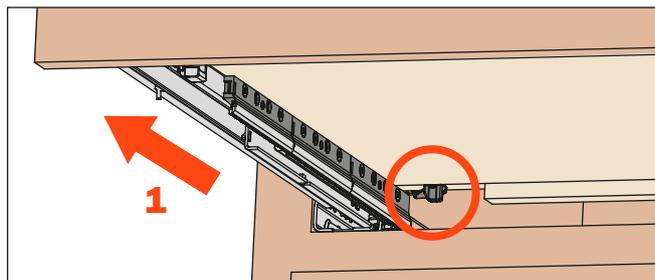


## Tilt adjustment + 3 mm

Open the drawer and press the lever to achieve the adjustment.  
This operation is tool free.



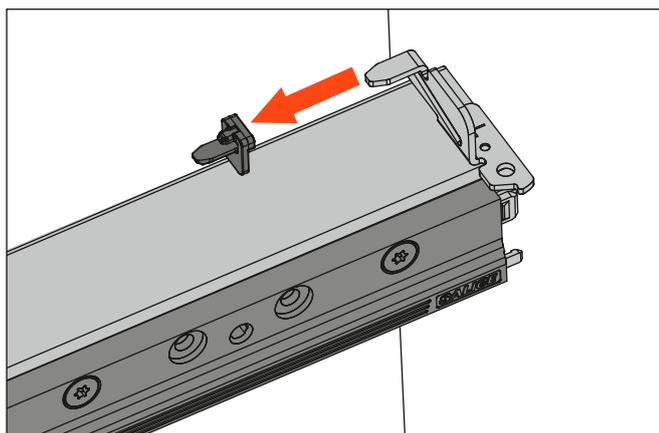
**+ 3 mm**



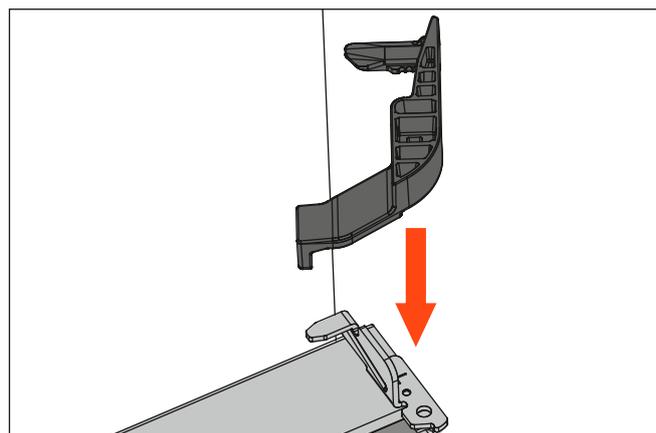
Drawer back preparation, see page 10. Lever for the **tilt adjustment AGLRXX3F**, see page 37.

## Assembly of lever for the tilt adjustment (optional)

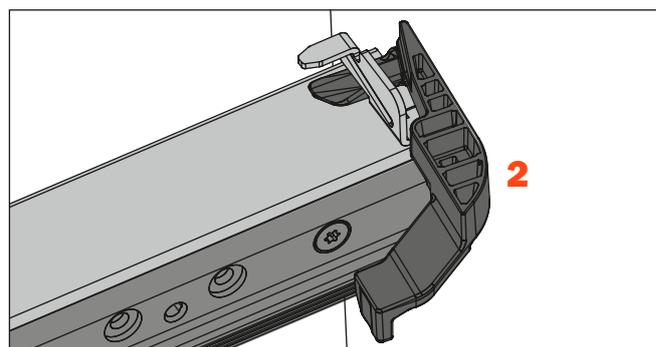
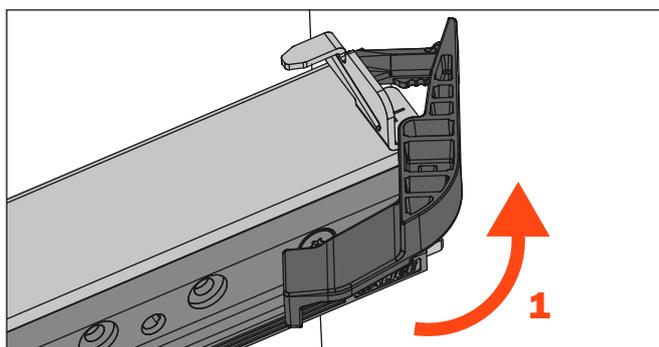
Pull out the drawer and remove the plastic insert



Insert the lever for the tilt adjustment, both right and left



Rotate the lever to achieve the required adjustment







**F70**  
**Smove**

## F70 Smove - Full-extension runner

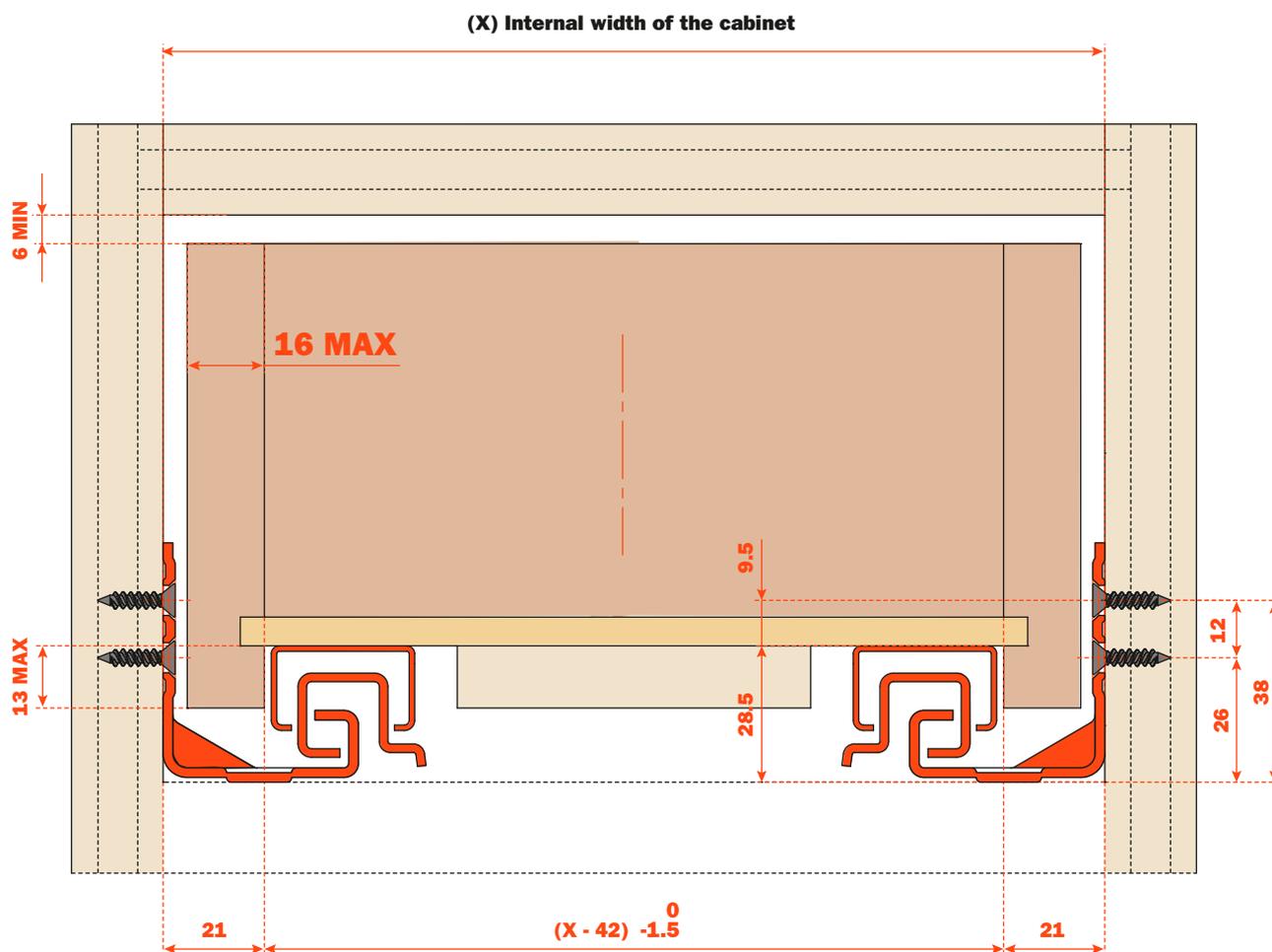


**SMOVE: FULLY INTEGRATED IN THE RUNNER, DECELERATES THE CLOSING ACTION OF THE DRAWER**

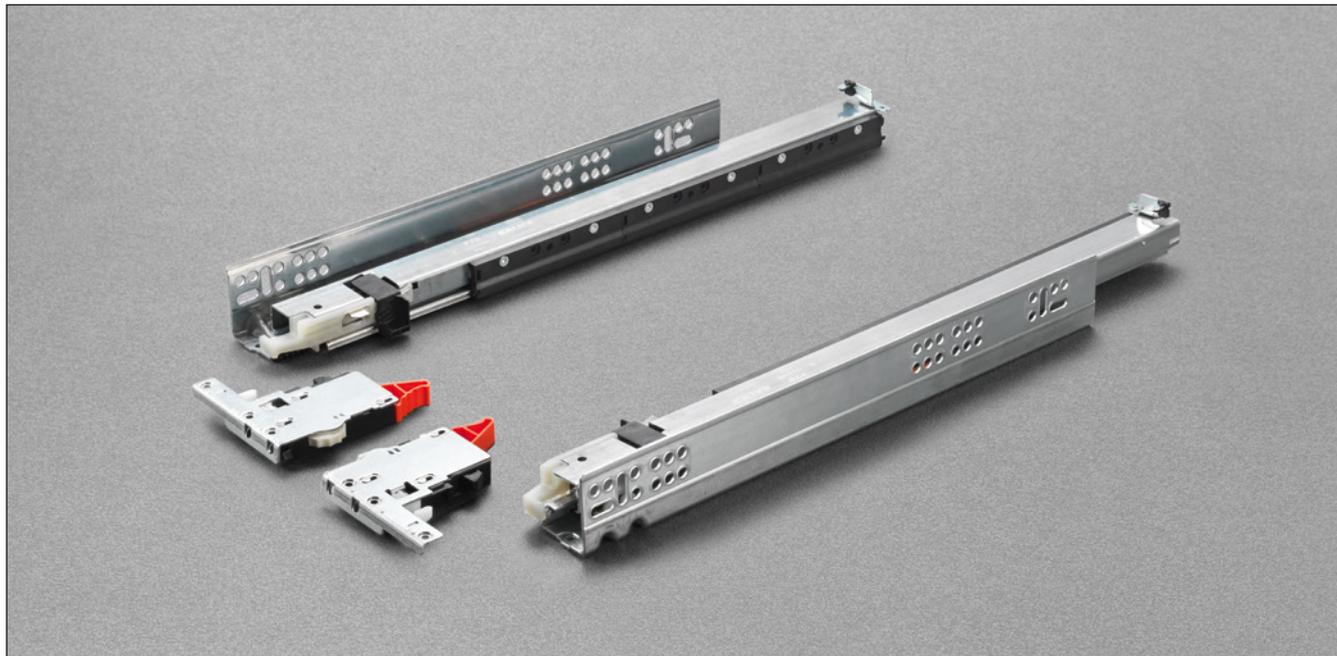
**Product features:**

- Full-extension with synchronised movement of the sliding elements to guarantee lateral stability and a perfectly silent sliding movement
- Available in the full range of lengths from 350 mm in 50 mm increments to 750 mm
- SMOVE decelerated closing with 50 mm stroke
- Clip with pressed steel elements to fix the runner to the drawer
- Tool free sideways adjustment +/- 1.5 mm, integrated into the clip
- Tool free depth adjustment +/- 3 mm, integrated into the clip; through the oval slot on the runner it is possible to obtain a further depth adjustment of +/- 4.5 mm
- Tool free height adjustment + 2.5 mm, integrated into the clip; through the oval slot on the runner it is possible to obtain a further height adjustment of +/- 6 mm
- Tool free tilt adjustment + 3 mm (optional, when the optional lever is fitted)
- Max. drawer side thickness: 16 mm
- Compatible with Lineabox drawers
- Finish: bright zinc-plated

### Dimensions

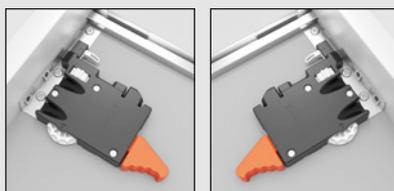


## Part number



To be screw fixed  
**Screws**, see page 37

BASIC PART NUMBER	RUNNER LENGTH (LN)	=	MIN. DEPTH OF THE CABINET (PM)
<b>G7E6S350XXB</b>	350		360
<b>G7E6S400XXB</b>	400		410
<b>G7E6S450XXB</b>	450		460
<b>G7E6S500XXB</b>	500		510
<b>G7E6S550XXB</b>	550		560
<b>G7E6S600XXB</b>	600		610
<b>G7E6S650XXB</b>	650		660
<b>G7E6S700XXB</b>	700		710
<b>G7E6S750XXB</b>	750		760



**AFGXX3B**  
**Right and left clip**  
**with integrated adjustments**

PACKING  
 2 BOXES = 100 right pcs. and 100 left pcs.





# F70 Push

**F70 Push - Full-extension runner**

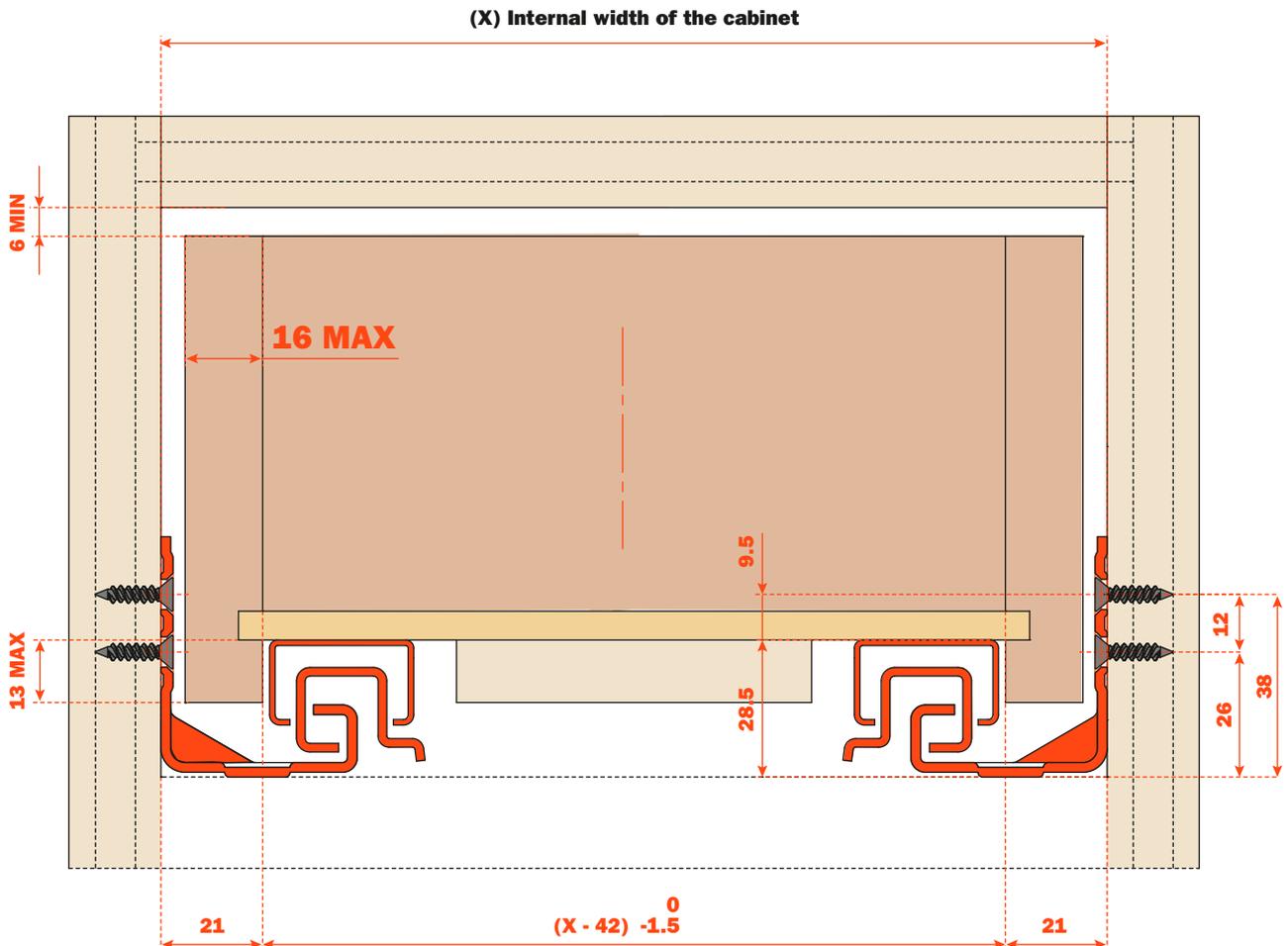


**PUSH: THE OPENING SYSTEM FOR HANDLE-LESS DRAWERS, FULLY INTEGRATED IN THE RUNNER**  
**A SLIGHT PRESSURE OF THE DRAWER FRONTAL IS SUFFICIENT FOR THE DRAWER TO SELF-OPEN**

**Product features:**

- Full-extension with synchronised movement of the sliding elements to guarantee lateral stability and a perfectly silent sliding movement
- Available in the full range of lengths from 350 mm in 50 mm increments to 750 mm
- Integrated Push opening system with 50 mm stroke for handle-less drawers
- The drawer is held in the closed position
- Clip with pressed steel elements to fix the runner to the drawer
- Tool free sideways adjustment +/- 1.5 mm, integrated into the clip
- Tool free depth adjustment +/- 3 mm, integrated into the clip; through the oval slot on the runner it is possible to obtain a further depth adjustment of +/- 4.5 mm
- Tool free height adjustment + 2.5 mm, integrated into the clip; through the oval slot on the runner it is possible to obtain a further height adjustment of +/- 6 mm
- Tool free tilt adjustment + 3 mm (optional, when the optional lever is fitted)
- Synchronisation system for the opening of large drawers (optional) available for all runner lengths
- Max. drawer side thickness: 16 mm
- Compatible with Lineabox drawers
- Finish: bright zinc-plated

**Dimensions**

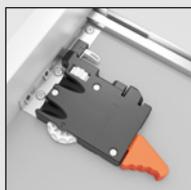


## Part number



To be screw fixed  
**Screws**, see page 37

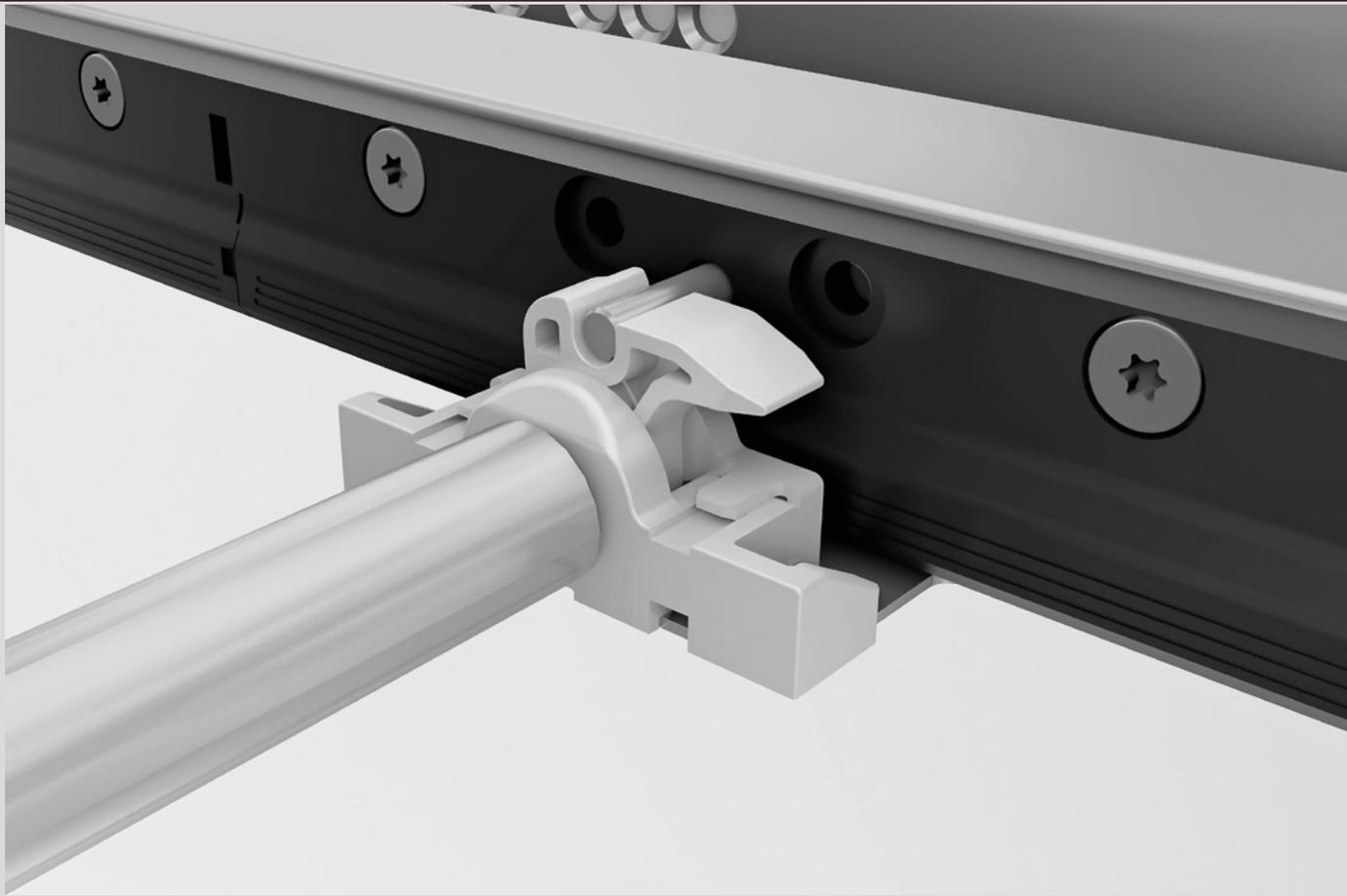
BASIC PART NUMBER	RUNNER LENGTH (LN)	=	MIN. DEPTH OF THE CABINET (PM)
<b>G7E6P350XXB</b>	350		360
<b>G7E6P400XXB</b>	400		410
<b>G7E6P450XXB</b>	450		460
<b>G7E6P500XXB</b>	500		510
<b>G7E6P550XXB</b>	550		560
<b>G7E6P600XXB</b>	600		610
<b>G7E6P650XXB</b>	650		660
<b>G7E6P700XXB</b>	700		710
<b>G7E6P750XXB</b>	750		760



### **AFCGXX3B** **Right and left clip** **with integrated adjustments**

PACKING  
 2 BOXES = 100 right pcs. and 100 left pcs.





## **Accessories**

## F70 Push synchronizer

The synchronisation system for Push-open F70 runners has been developed to ensure that drawers of any width can be opened with minimum effort.

The system links the two runners, which thus become a single element; a pressure at any point of the drawer frontal (even at the extremities), is sufficient for the Push mechanism to release and consequently for the drawer to self-open.

The synchroniser can be used with any drawer width; its functionality is at its best with wider drawers. It can be used on drawers of any width; however, it is recommended for drawers over 80 cm in width.

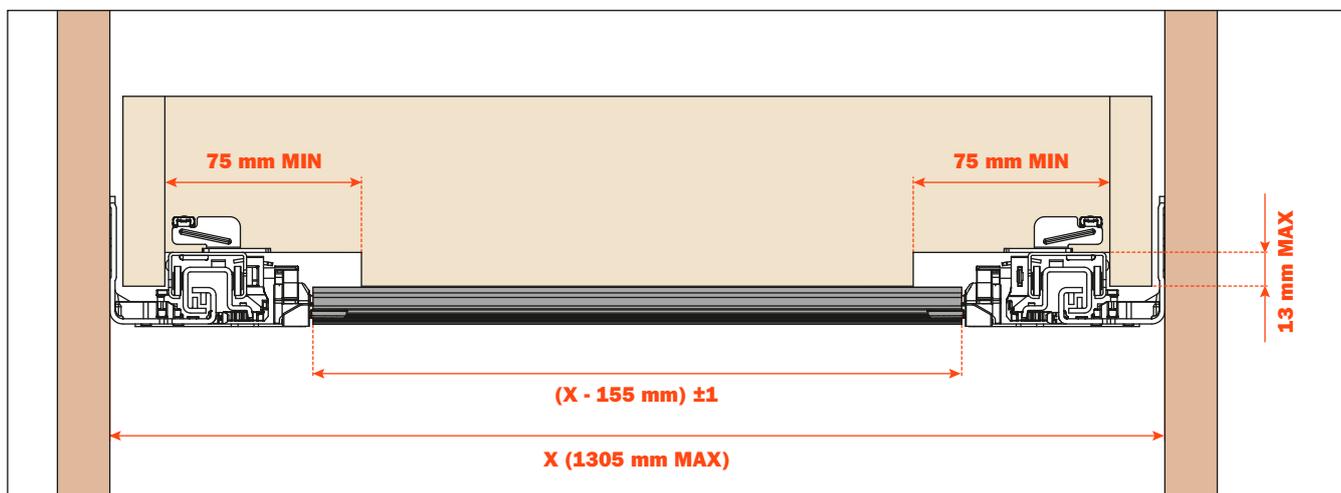
### PRODUCT FEATURES:

- perfectly silent sliding movement
- available on all runner lengths
- min. width of the cabinet (X) = 280 mm
- max. width of the cabinet (X) = 1305 mm
- bar length = 1150 mm (to cut to length)



### Technical information - Formula for cutting the bar to length

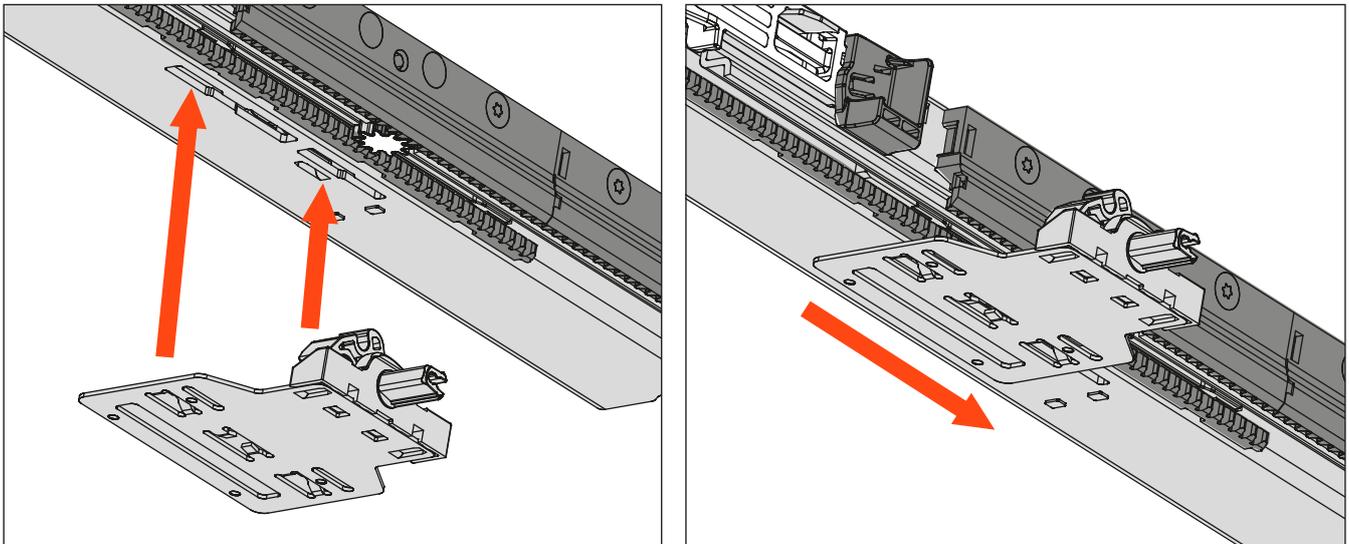
The assembly of the synchroniser requires a minimum 75 mm groove in the rear of the drawer



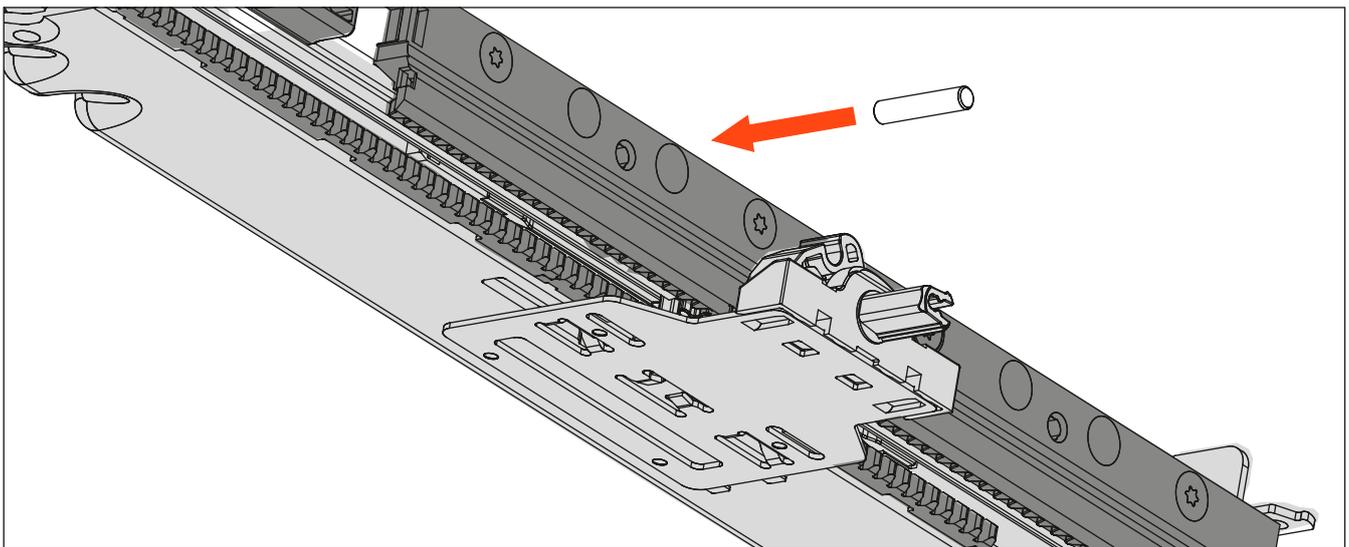
**X = Internal width of the cabinet**

## Assembly instructions

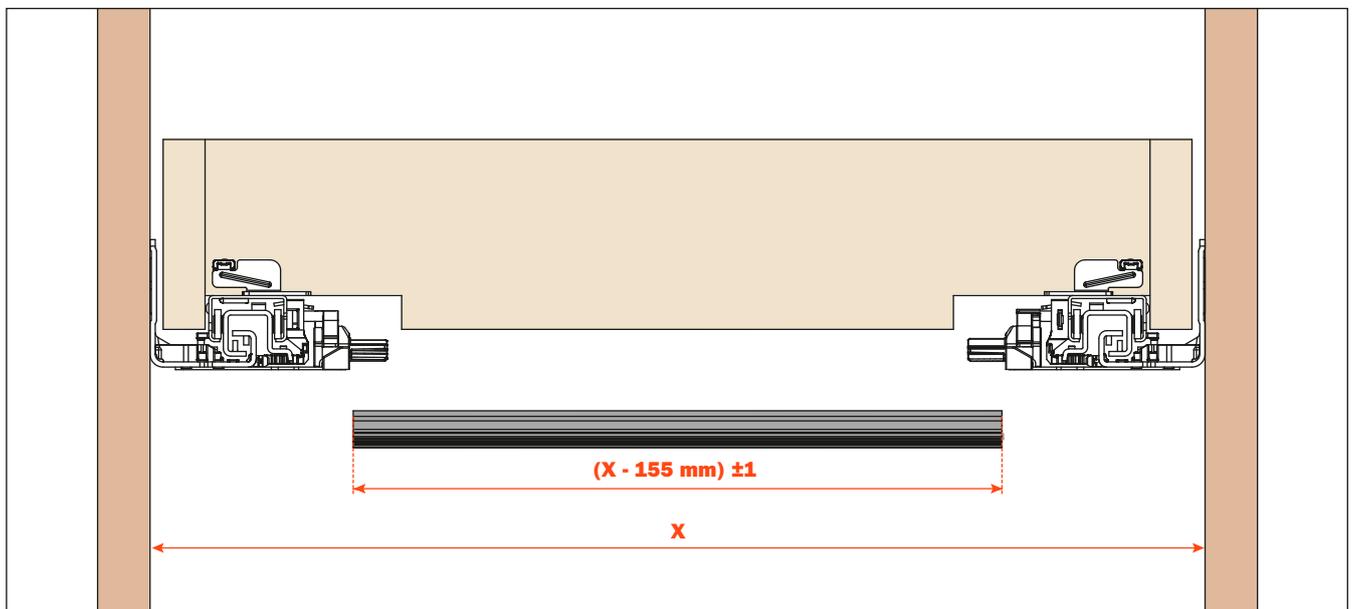
Insert and slide the carrier plates into position on the runners in the direction indicated by the arrows



Fitting the driver pins to the runners

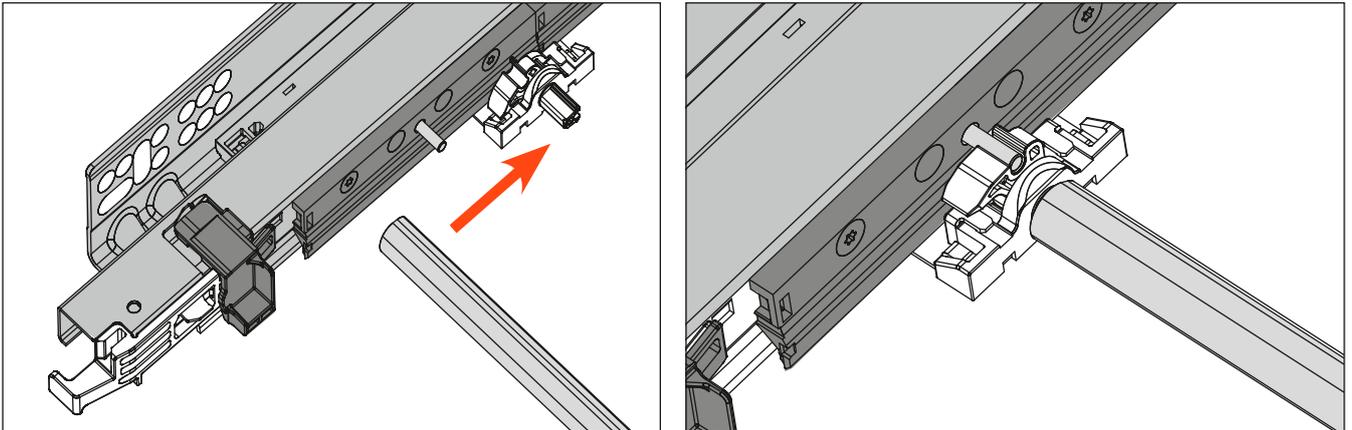


Cut the stabiliser bar to length

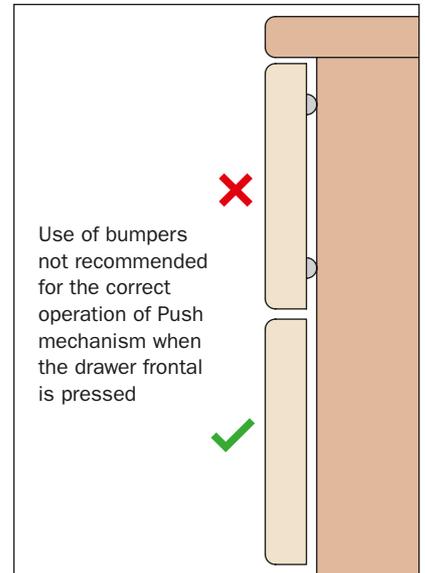


## F70 Push synchronizer - Assembly instructions

Fix the bar to the plates and insert the drawer



A pressure at any point on the drawer frontal is sufficient for the drawer to self-open



## Packing

### INDUSTRIAL PACKING

#### APKI7X51150

PACKING

1 pallet = 100 kits

1 KIT CONTAINS:

- 1 box = 100 stabiliser bars and 200 driver pins
- 1 box = 100 right carrier plates
- 1 box = 100 left carrier plates



### SINGLE PACKING

#### APKF7X51150

PACKING

1 box = 20 single kits

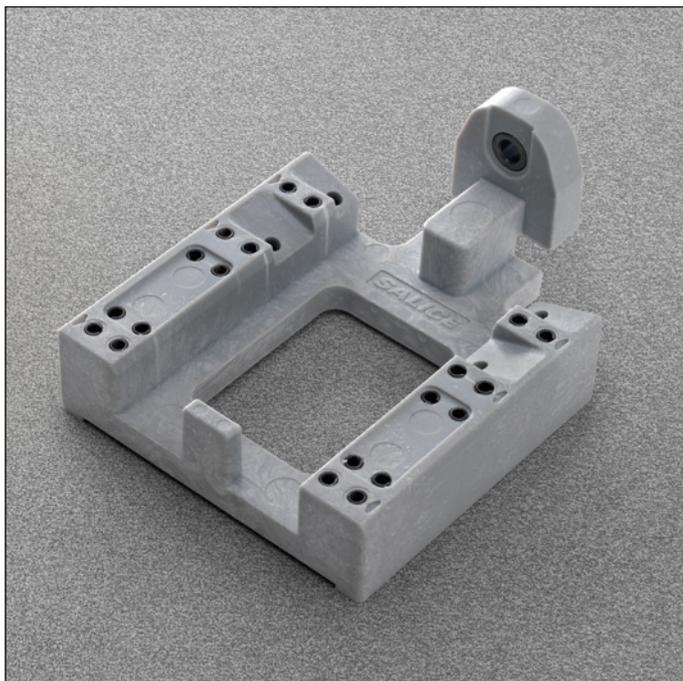
1 KIT CONTAINS:

- 1 stabiliser bar
- 2 driver pins
- 1 right carrier plate and 1 left carrier plate



## Drawers drilling templates

Template for the hole for the rear hook and the pre-drilling for the clips

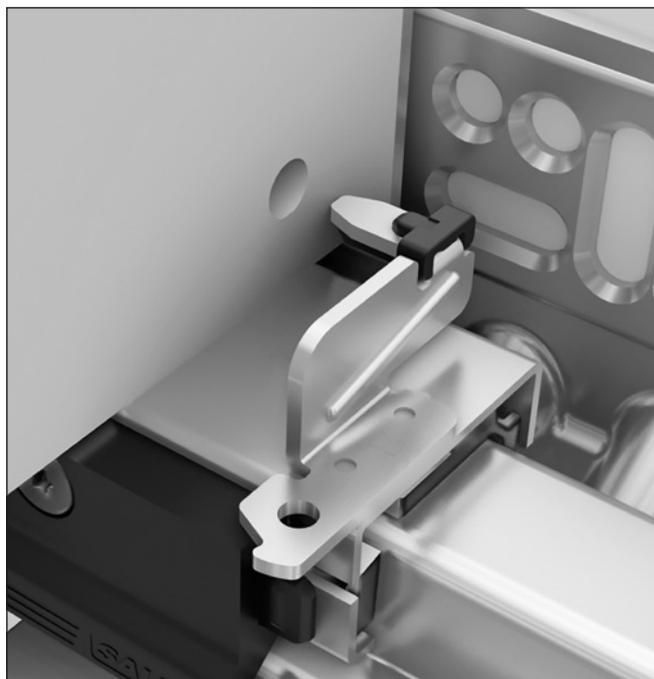
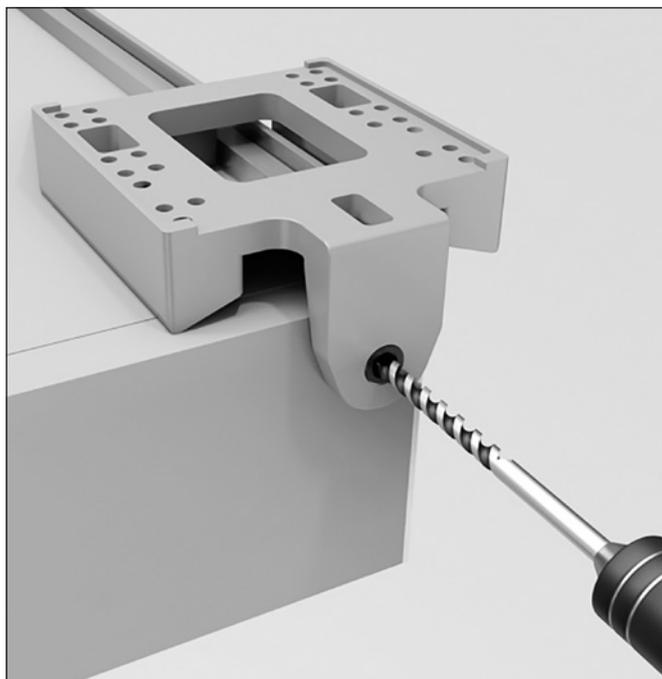


### **SGD704UGXA**

PACKING  
1 box = 20 pcs.

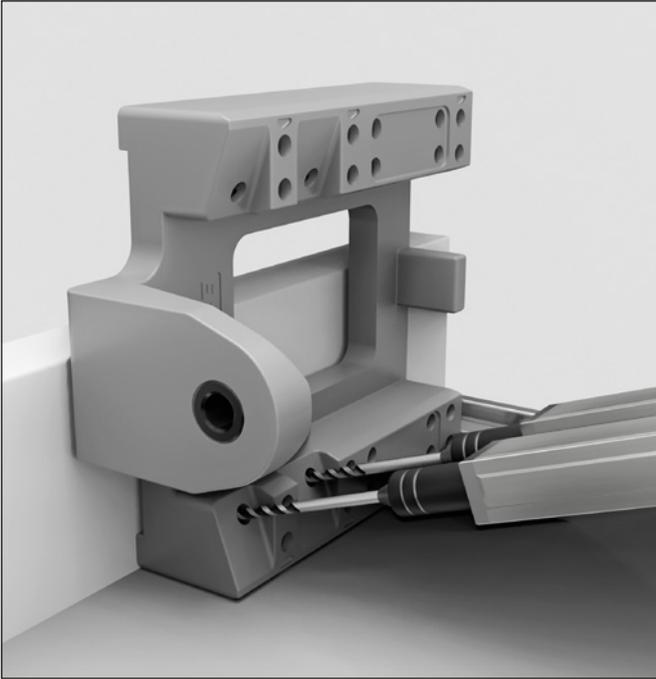
### **Drilling $\varnothing$ 6x10 mm, for the rear hook**

Technical information, see page 10

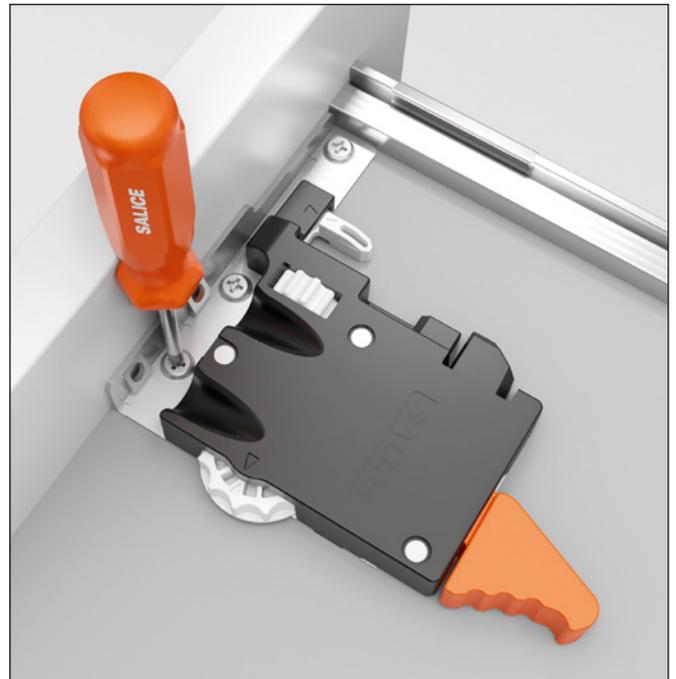
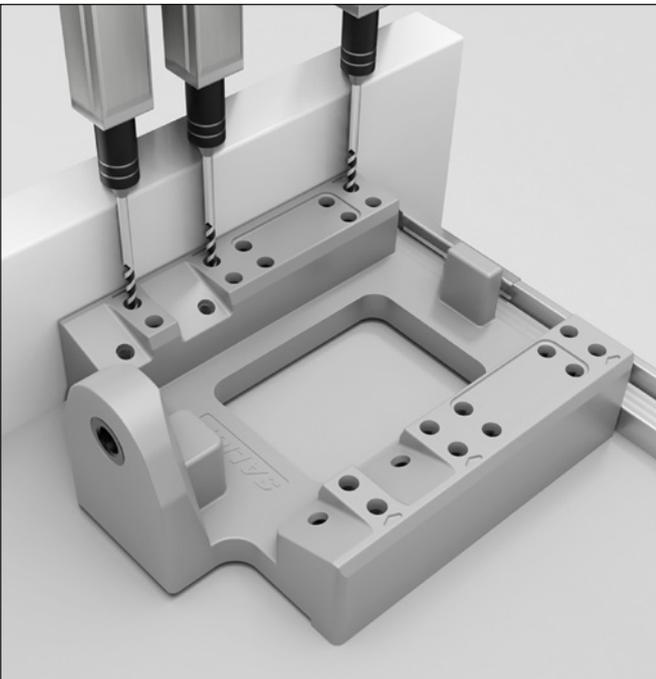


## Drawers drilling templates

Pre-drilling  $\varnothing$  2,5 mm, to fix the clips to the frontal of the drawer



Pre-drilling  $\varnothing$  2,5 mm, to fix the clips to the bottom of the drawer



## Lever for the tilt adjustment



### **AGLRXX3F**

#### PACKING

1 large box = 10 boxes (120 pairs)  
1 box = 12 right pcs. and 12 left pcs.

Technical information, see page 21

## Wood screw



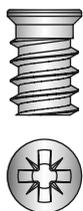
### **V234X164I**

∅ 4 x 16 mm

#### PACKING

1 box = 20.000 pcs

## Euro screws



### **V136X114I**

drilling ∅ 5 x 10 mm

#### PACKING

1 box = 10.000 pcs



### **V136X154I**

drilling ∅ 5 x 14 mm

#### PACKING

1 box = 5.000 pcs





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