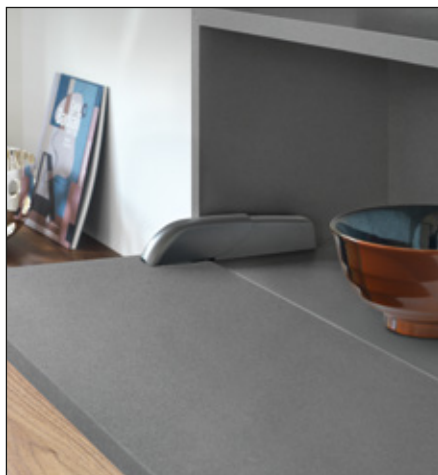


Pacta
SALICE



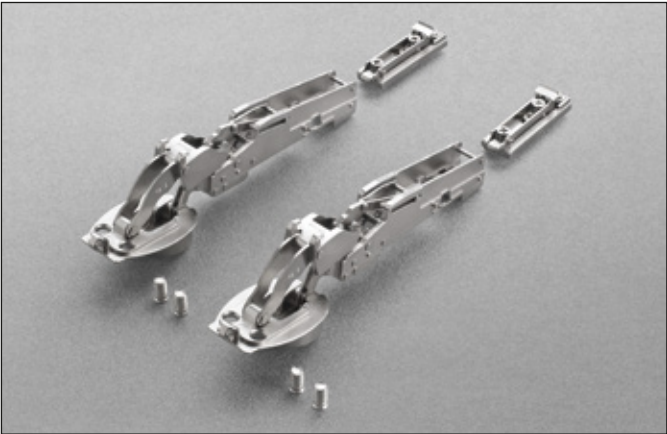
Pacta is a compact hinge for fall flaps which operates without the need for additional stays or cables.

Pacta confers a decelerated opening action and the fall of the door is gradual and controlled.

In the fully-open position, the door and base panel are aligned, creating a uniform and flat surface.

Available with Push self-opening system, Pacta comes in a variety of finishes. Its applications are numerous: in living room and kitchen cabinets, to create desks in children's furniture or for writing surfaces and table extensions in hotel furniture.





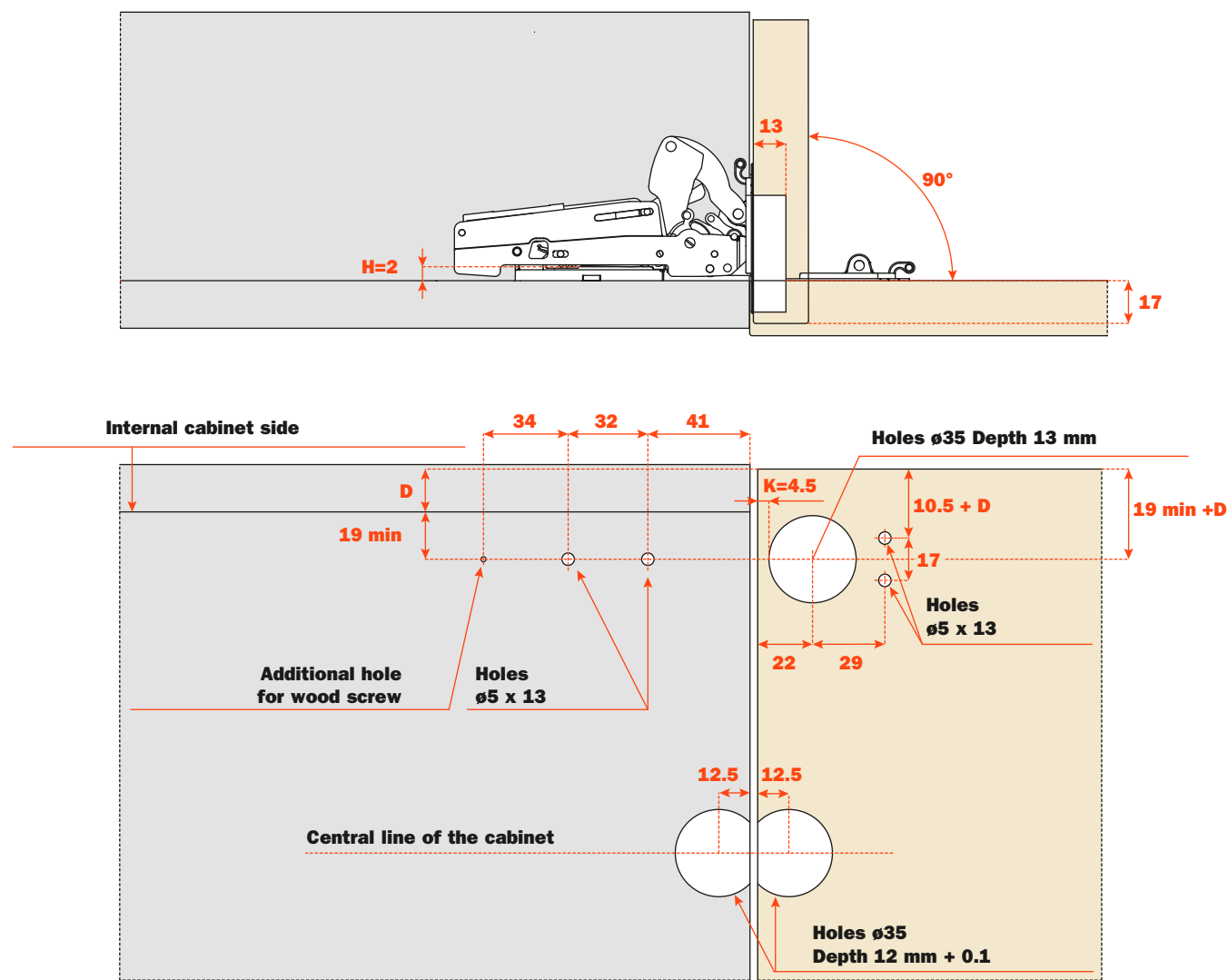
Technical information

Hinge for flap doors with decelerated opening.
Sprung closing action.

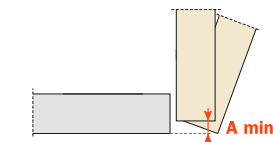
Fixing to the base of the cabinet with longitudinal snap-on mounting plate (BAPGR29/16).
Standard drilling of the door \varnothing 35.
13 mm deep cup.
90° opening.
Fixed K = 4.5 mm.

Pacta is tested and certified to level 3 of UNI EN 15828:2010

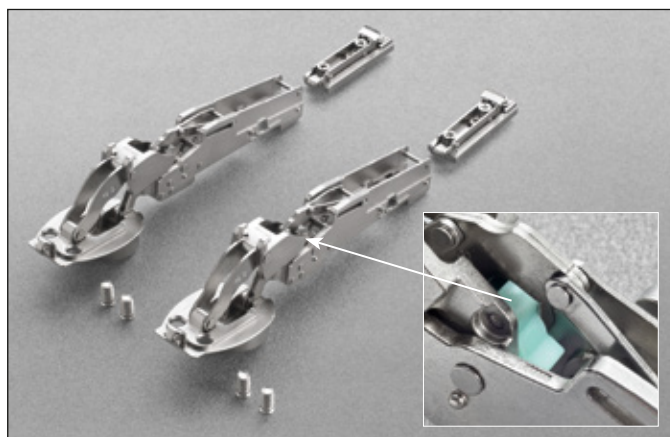
Drilling patterns



Space needed to open the door



	T=	16	17	18	19	20	21	22	23	24	25	26	27	28
K=4.5	A=	1.3	2.1	3	3.9	4.8	5.7	6.6	7.5	8.5	9.4	10.4	11.3	12.3



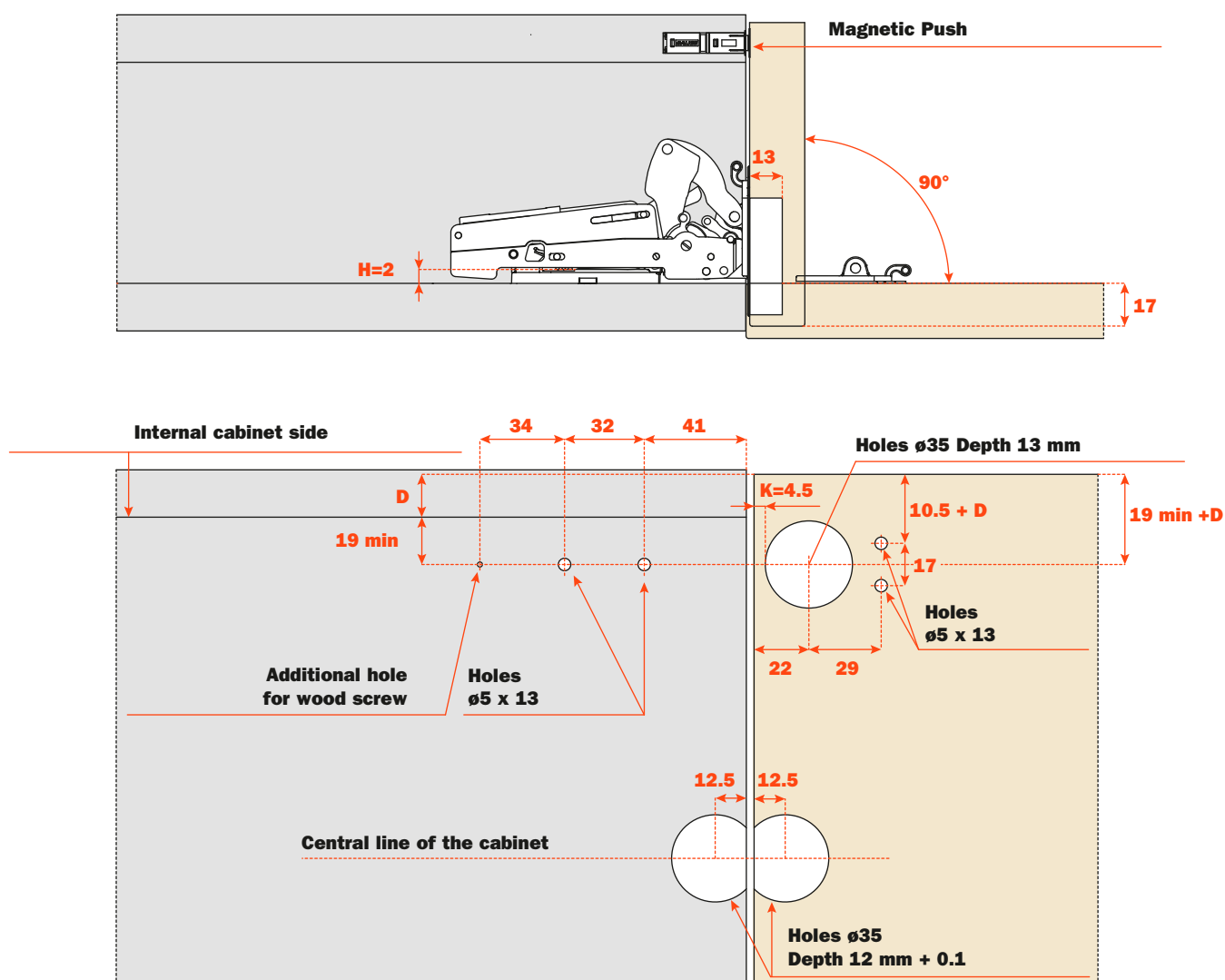
Technical information

Hinge for flap doors with decelerated opening. Push opening.

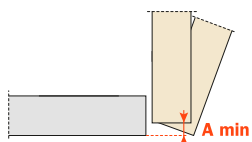
Fixing to the base of the cabinet with longitudinal snap-on mounting plate (BAPGR29/16).
Standard drilling of the door $\varnothing 35$.
13 mm deep cup.
90° opening.
Fixed $K = 4.5$ mm.

Pacta is tested and certified to level 3 of UNI EN 15828:2010

Drilling patterns

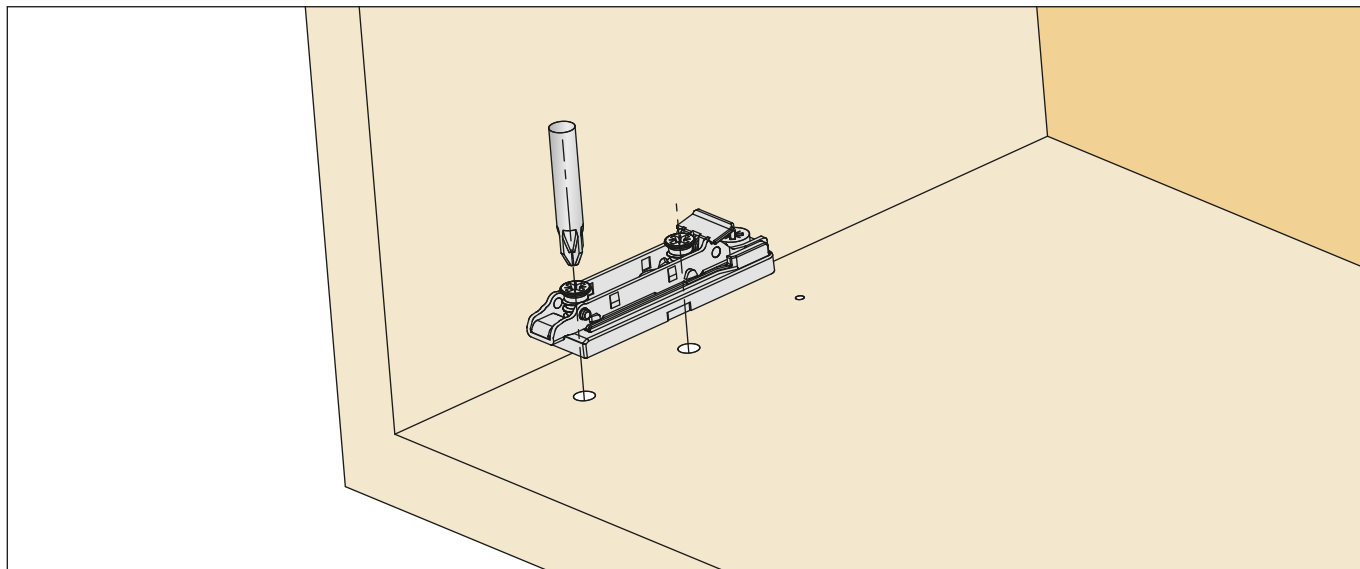


Space needed to open the door

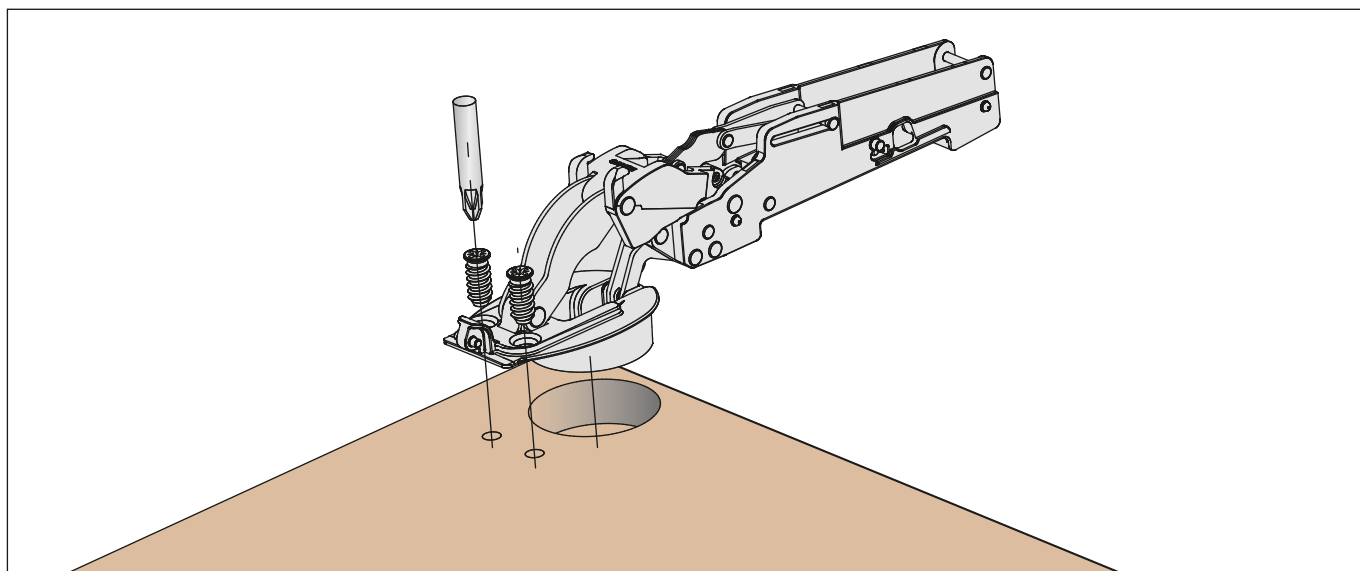


	T=	16	17	18	19	20	21	22	23	24	25	26	27	28
K=4.5	A=	1.3	2.1	3	3.9	4.8	5.7	6.6	7.5	8.5	9.4	10.4	11.3	12.3

Fixing the mounting plate to the cabinet

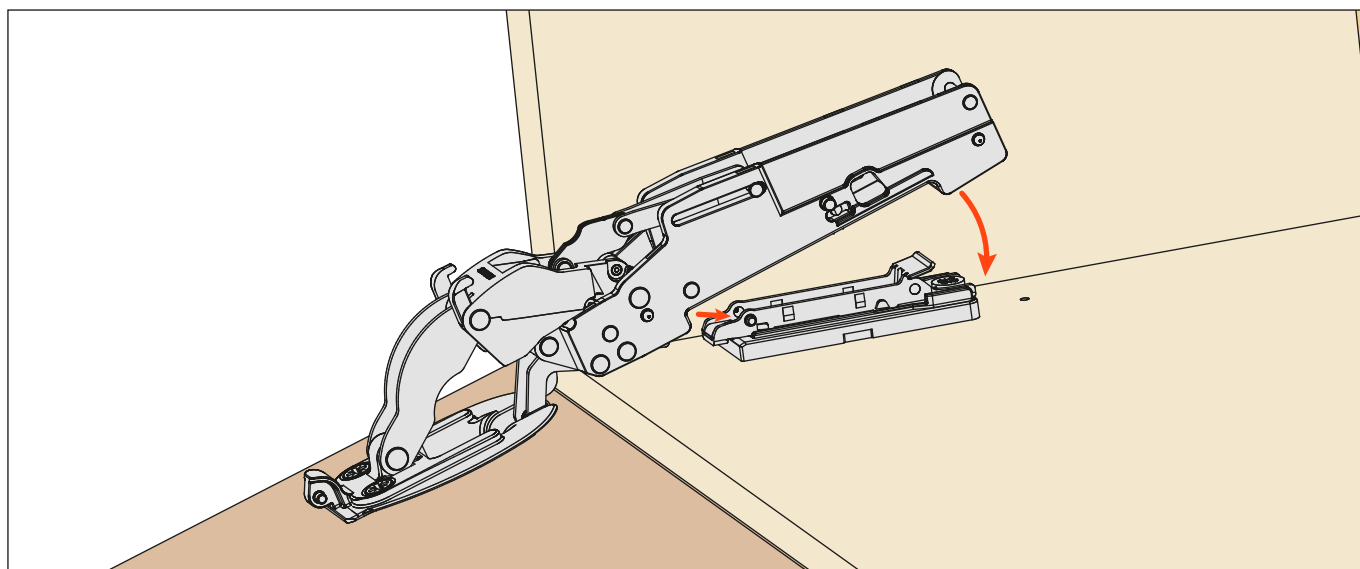


Fixing the hinge to the door

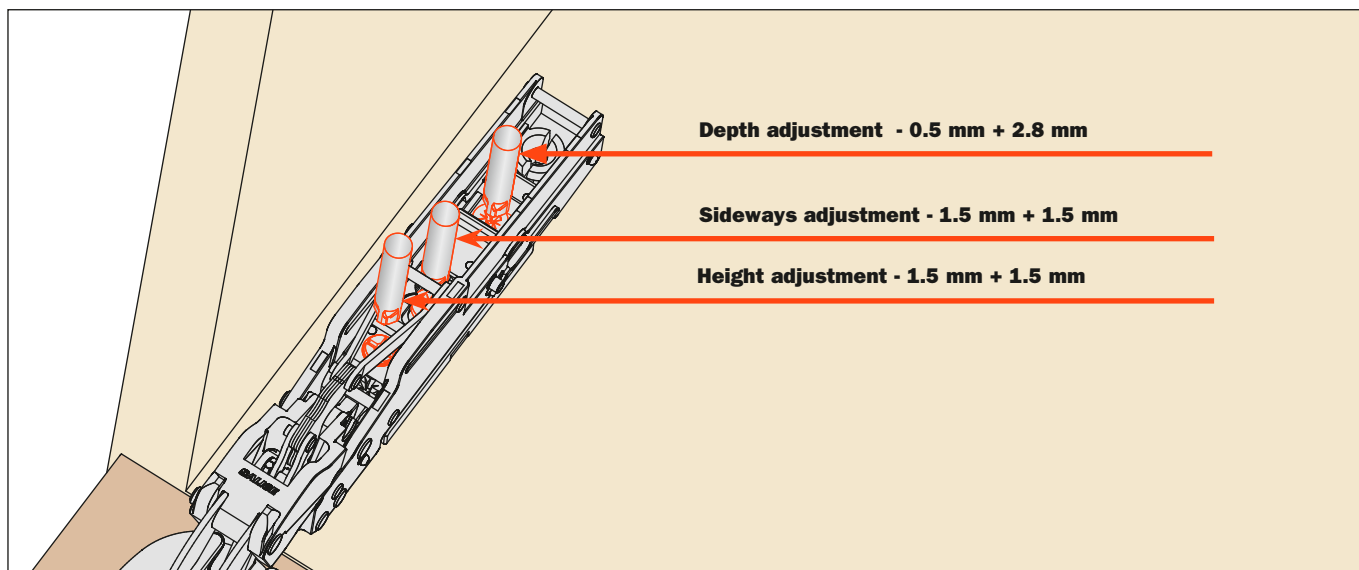


Mounting the door onto the cabinet

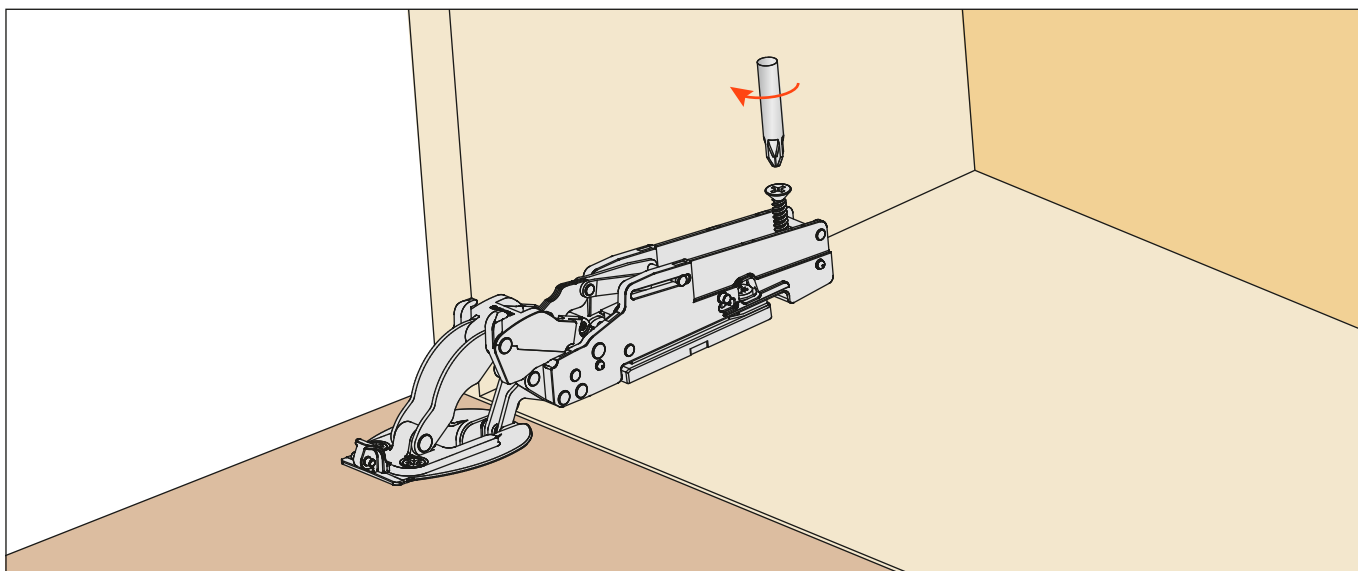
Clip the hinge arm onto the mounting plates. This operation is tool free.



Adjustments

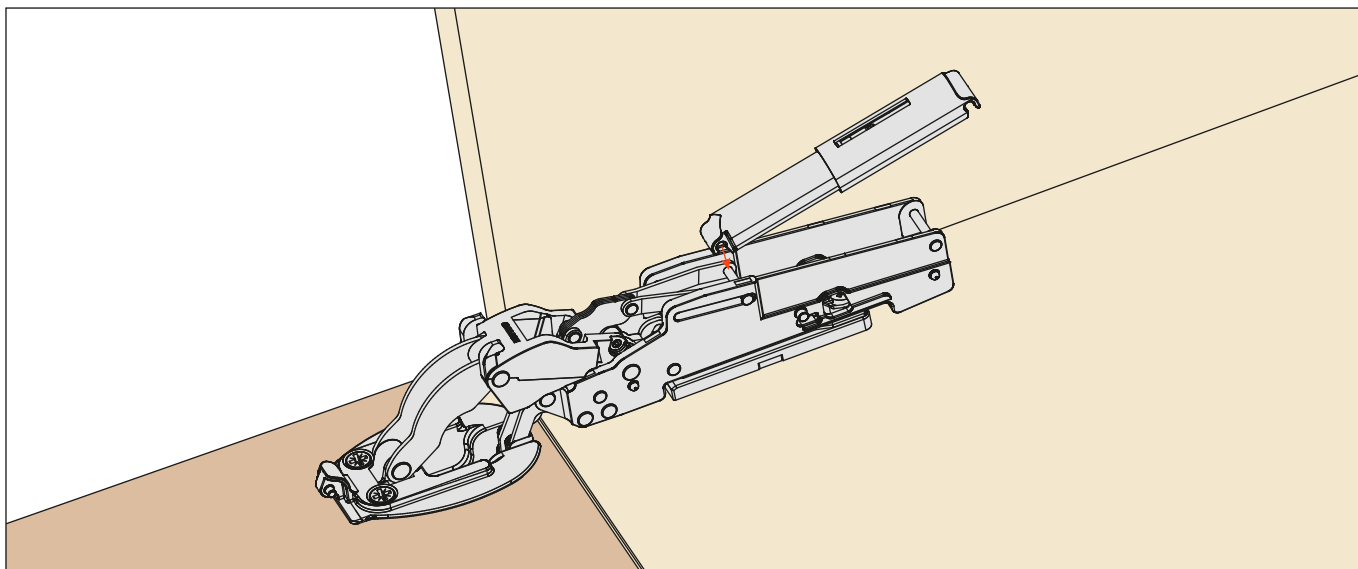


Fix the security screw

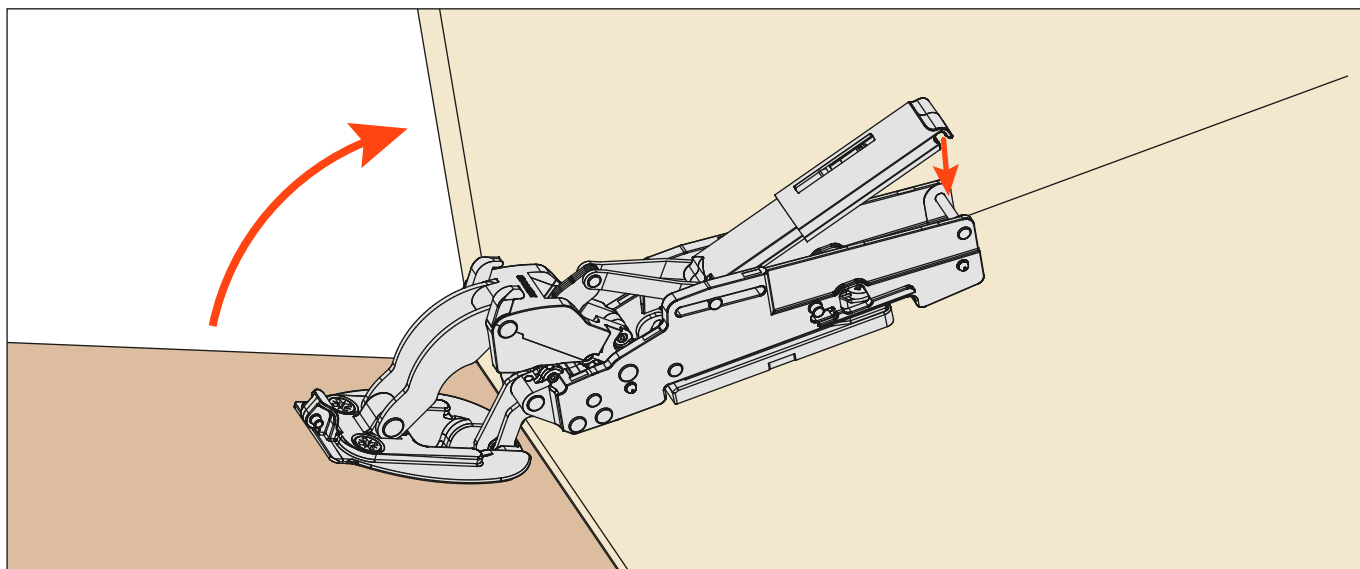


Installing the Smove

Clip the narrow end of the Smove into position. This operation is tool free.

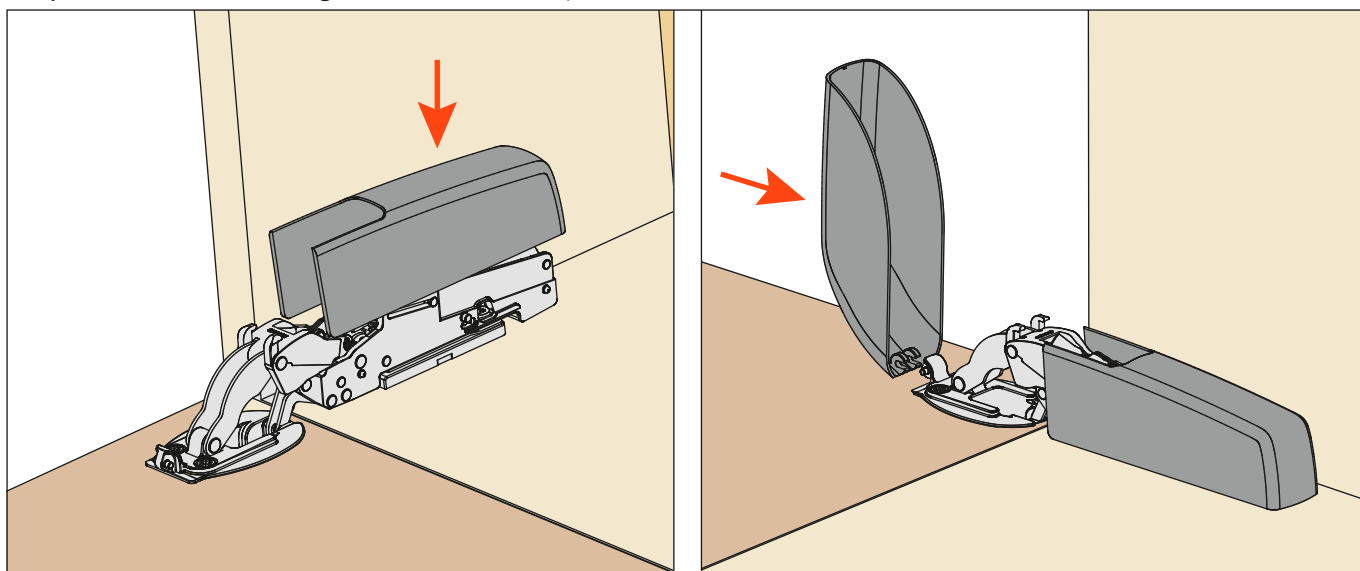


Lift the flap slightly and clip the other end of the Smove into position. This operation is tool free.

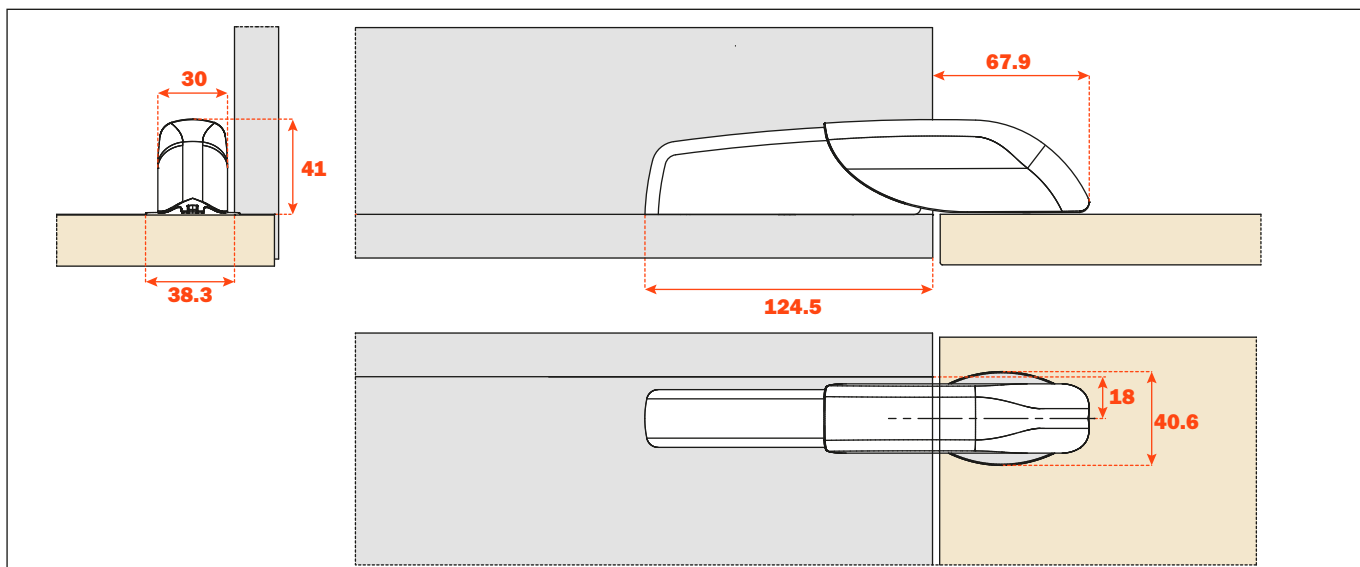


Installing the cover

Firstly install the cover on the hinge arm and then to the cup.



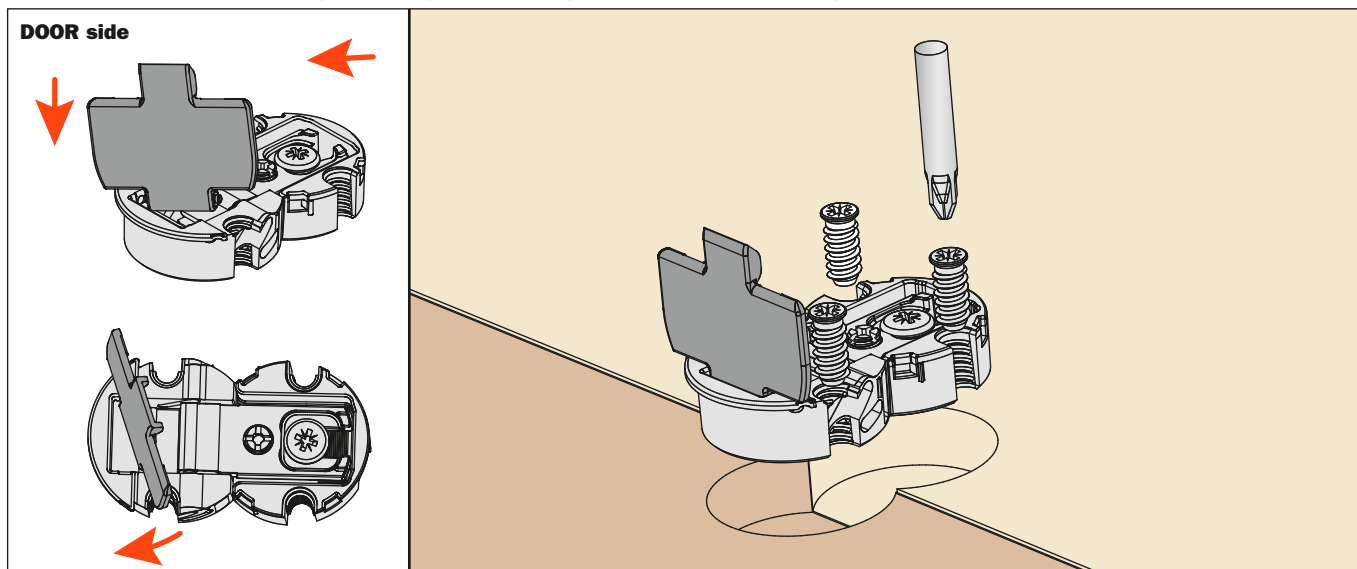
Dimensions



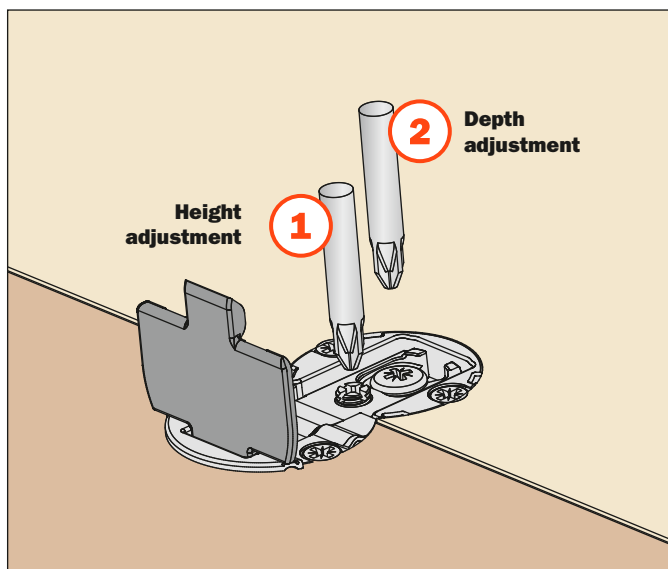
Application of the central hinge

We suggest that you use the central hinge for cabinets over 900 mm width.

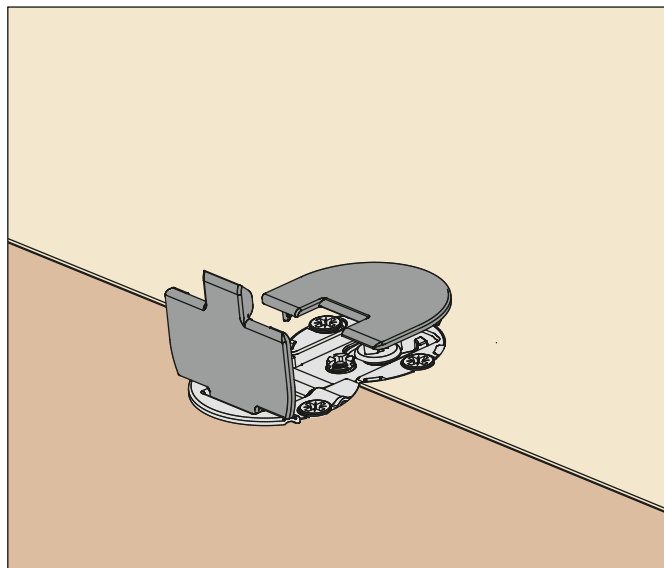
Install the cover cap onto the hinge according to the drawing and then screw-fix the hinge to the cabinet.



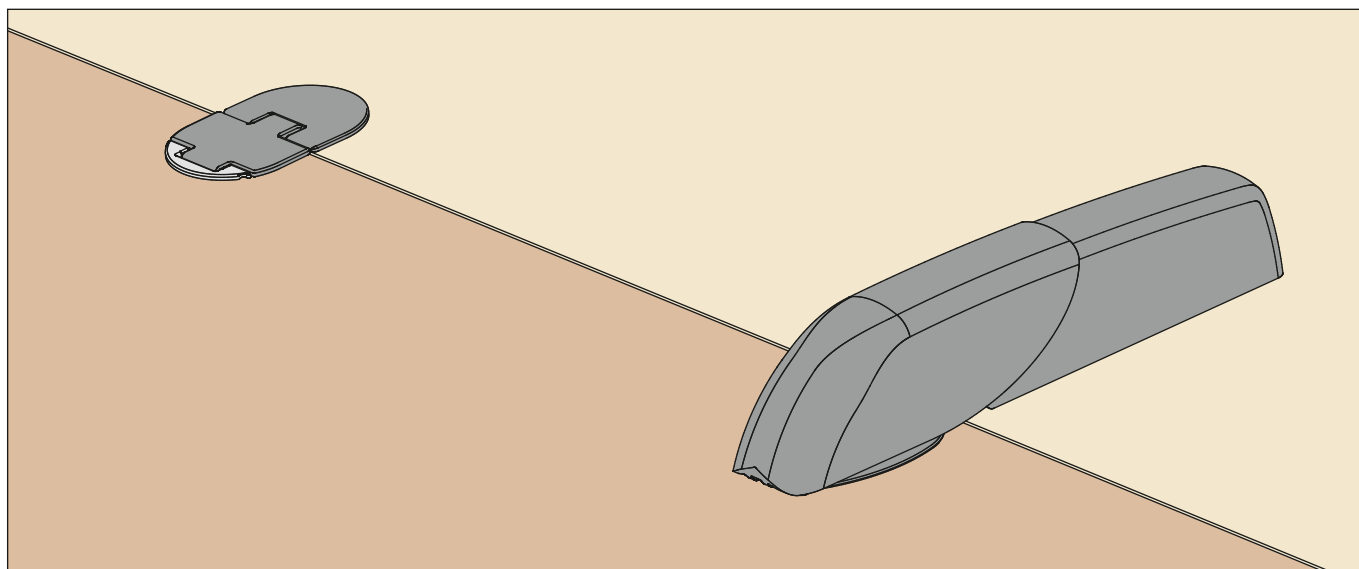
After fixing the hinge, make any adjustments required



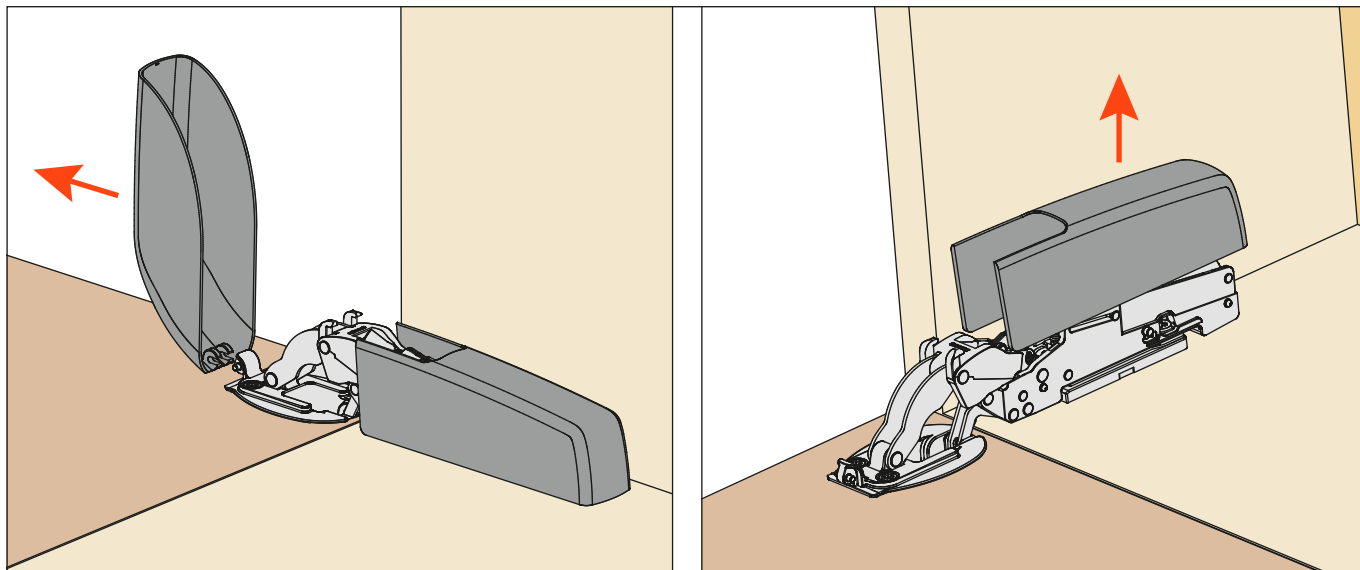
Install the cover cap onto the hinge on the cabinet side



Overall view of the mounted system

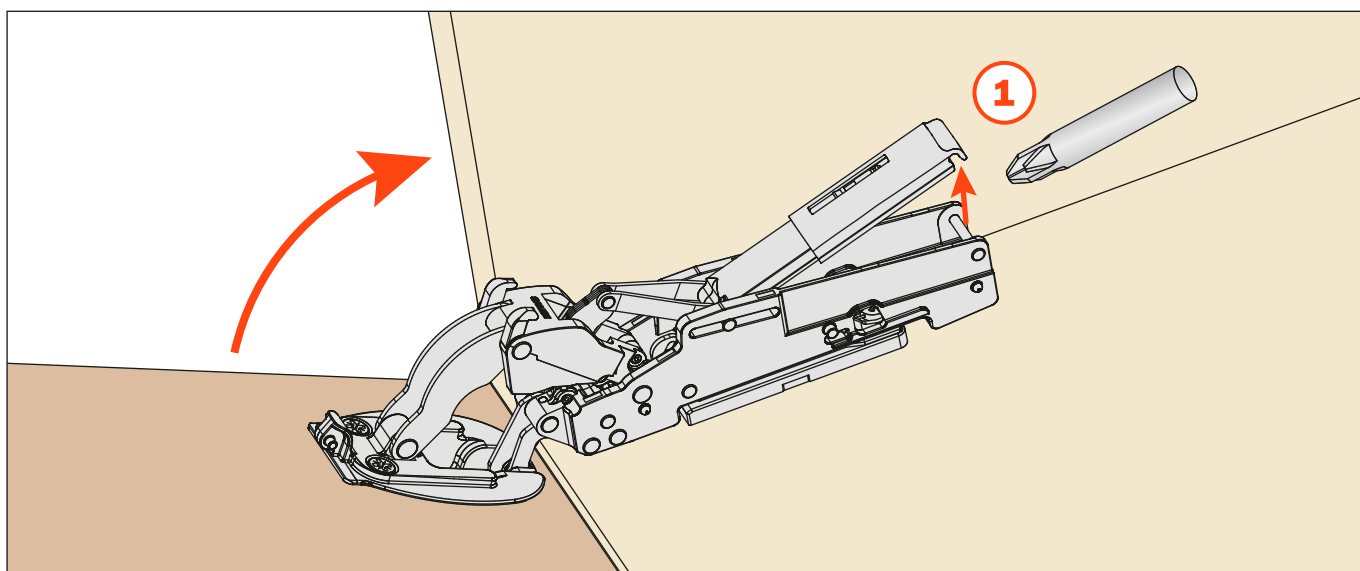


Removal of the cover

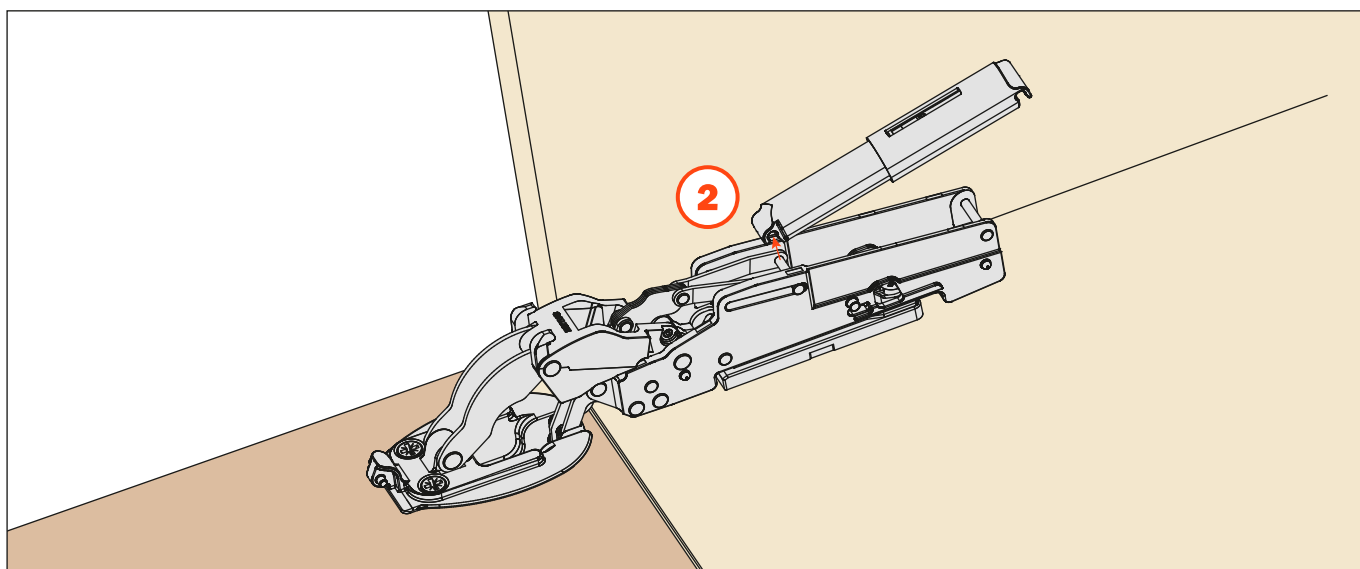


Disassembly of the Smove

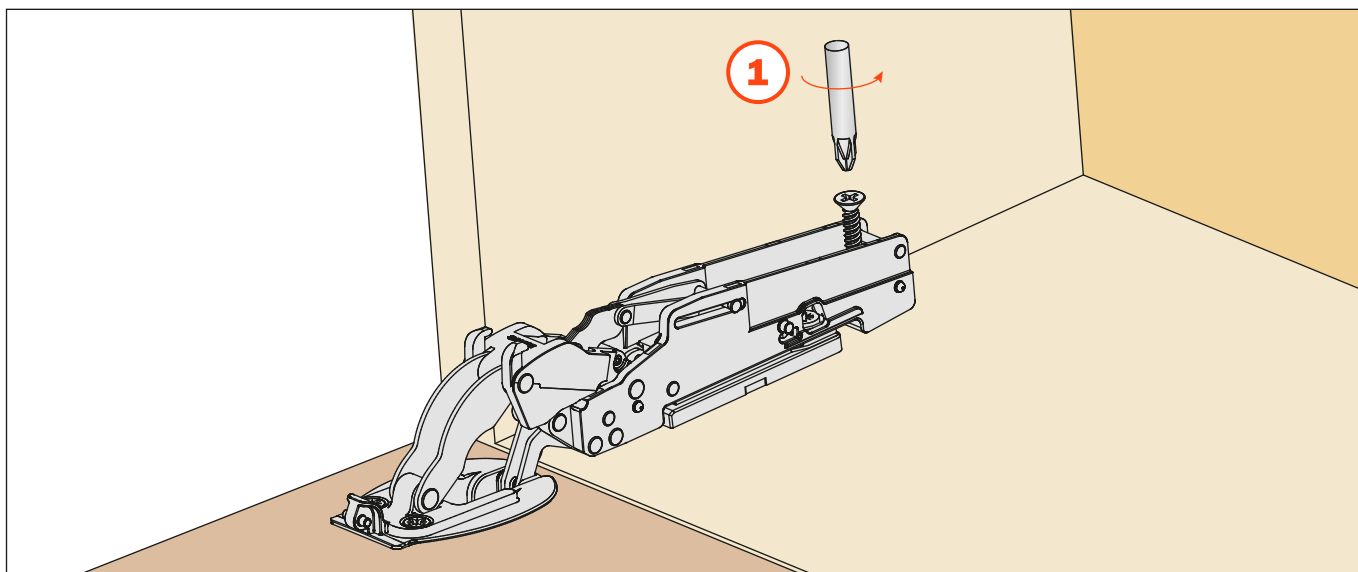
Lift the flap slightly and unclip the back of the Smove using a screwdriver.



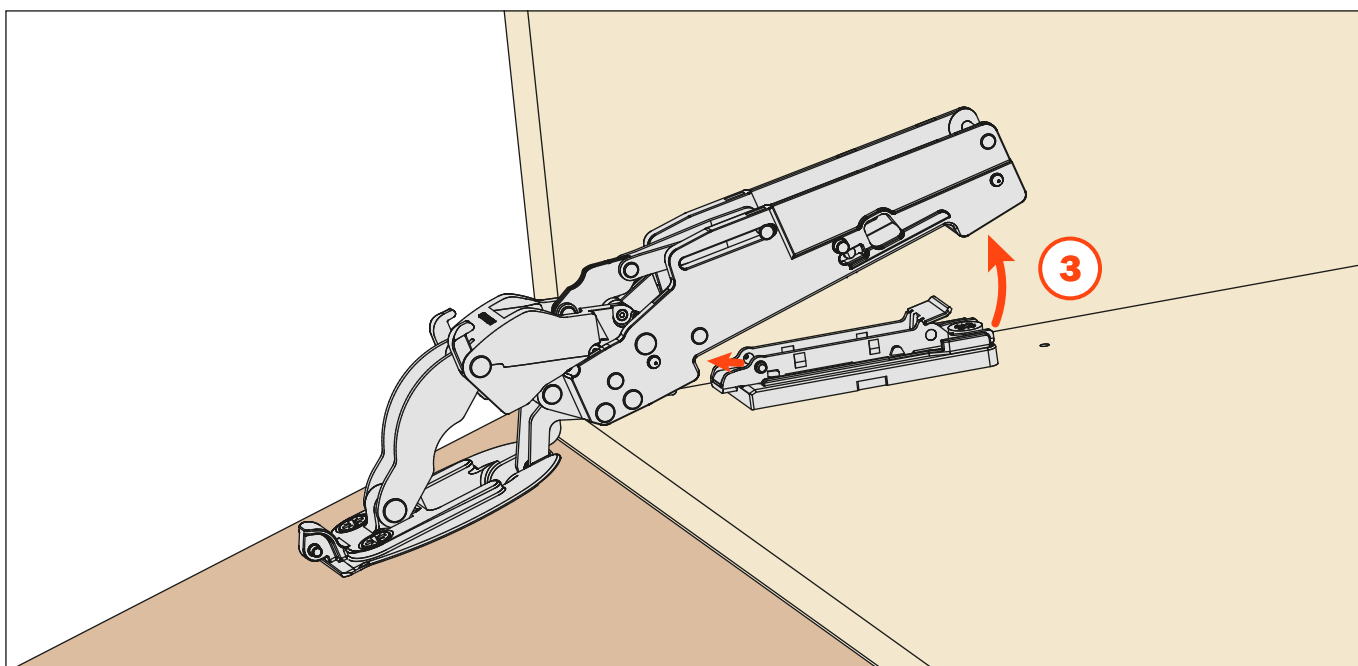
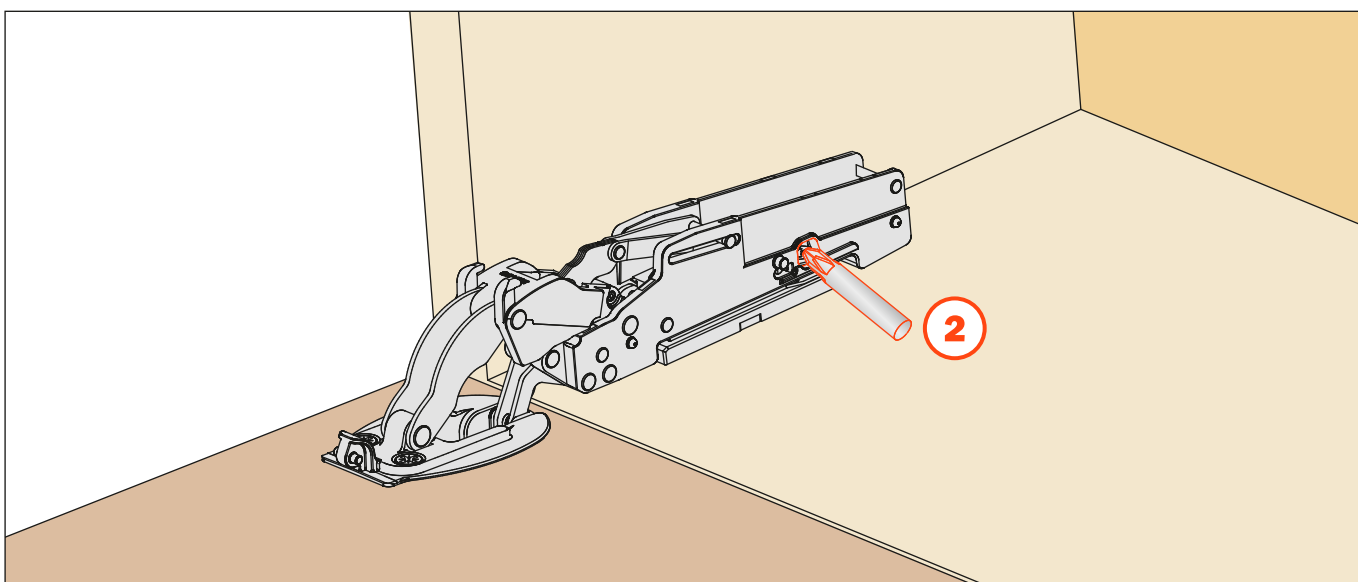
Remove the other end of the Smove.



Remove the security screw

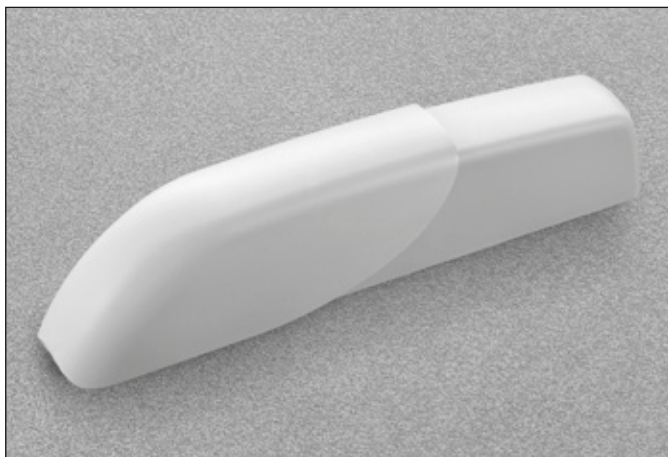


Unfasten the hinge from the mounting plate with a screwdriver



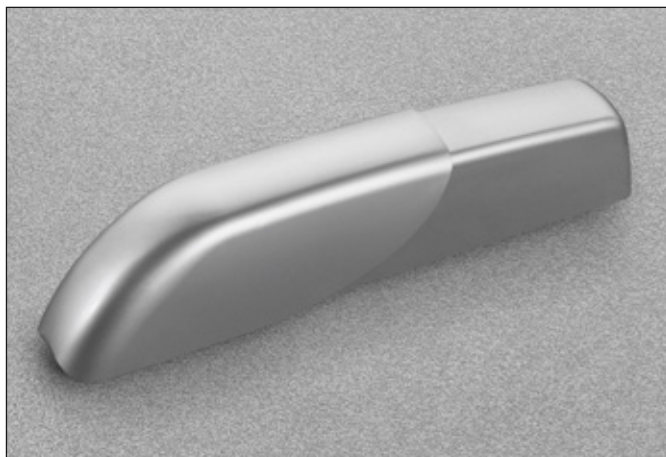
SRXB78A1XXXX_

White



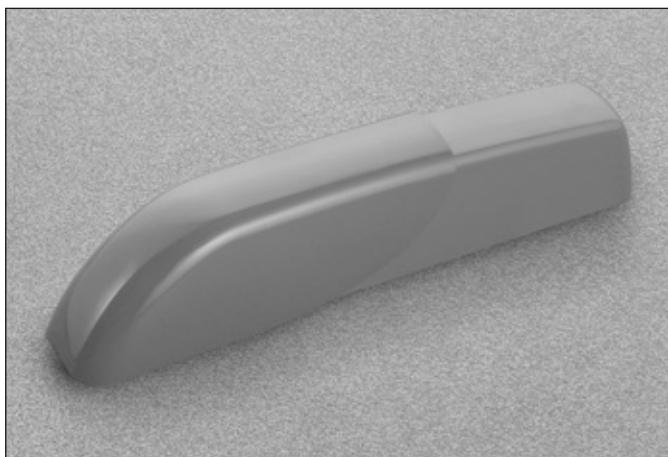
SRXB78AIXXXX_

Stainless steel



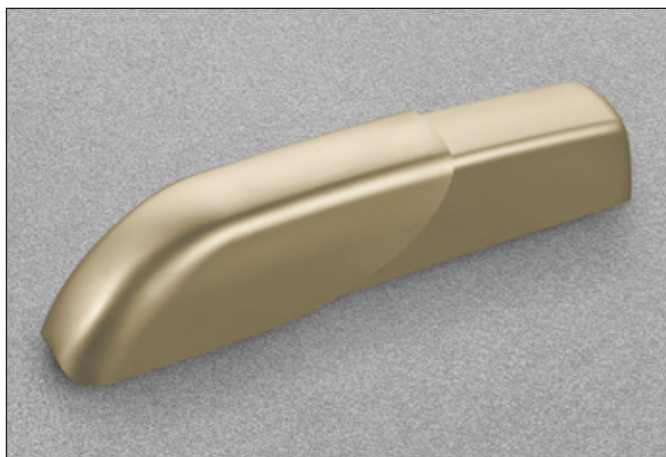
SRXB78AMXXXX_

Grey



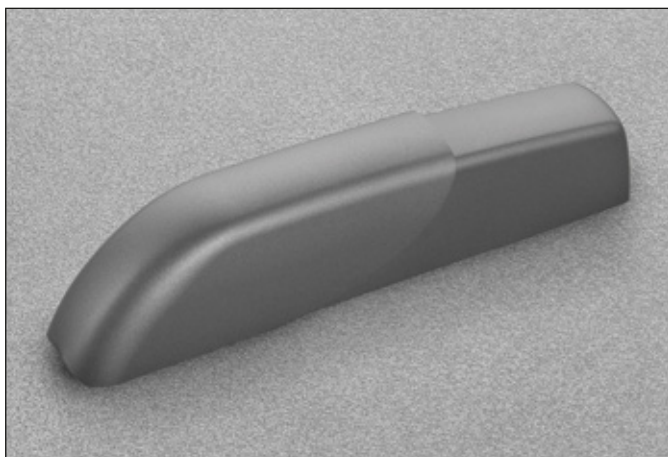
SRXB78ACXXXX_

Champagne



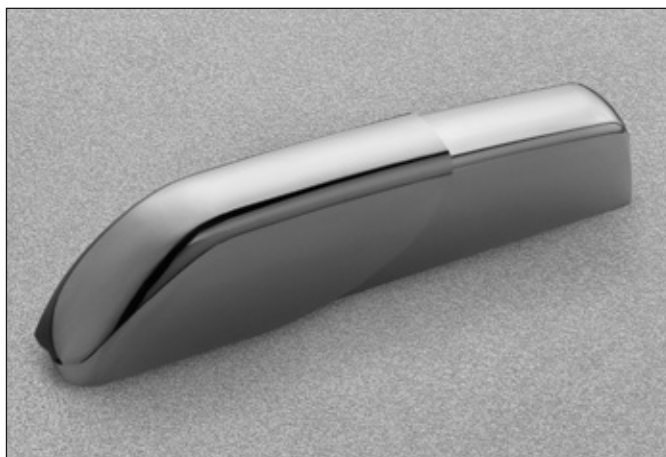
SRXB78A0XXXX_

Satin metal black



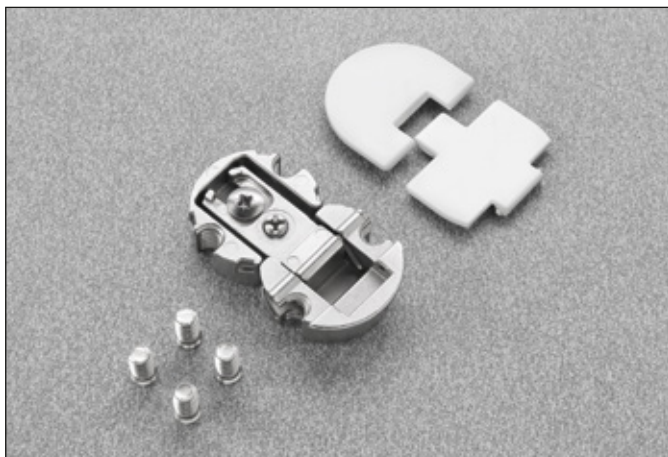
SRXB78ANXXXX_

Glossy metal black



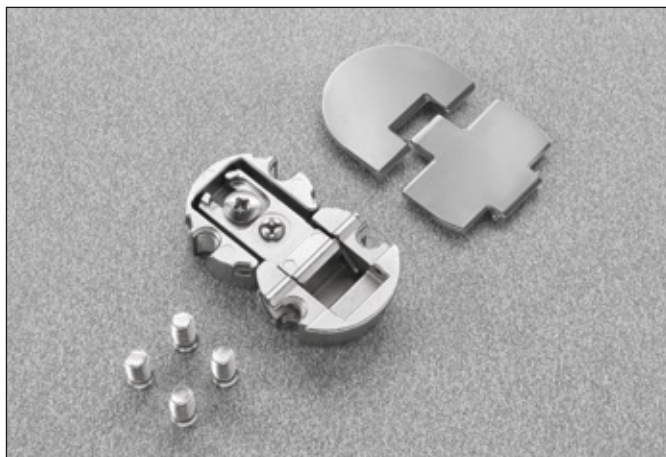
FRCK59RXXX1

White



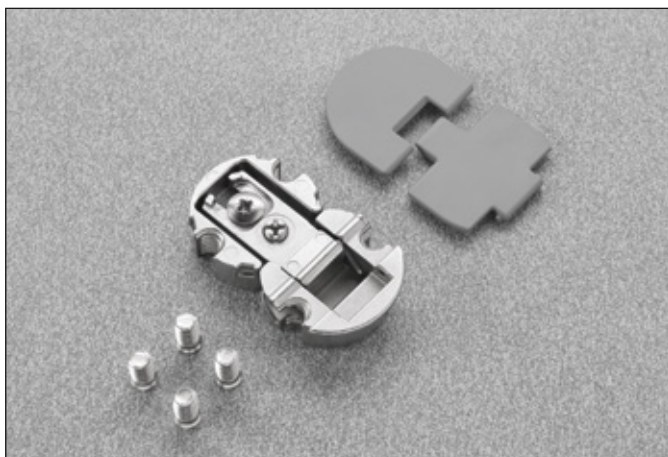
FRCK59RXXXI

Stainless steel



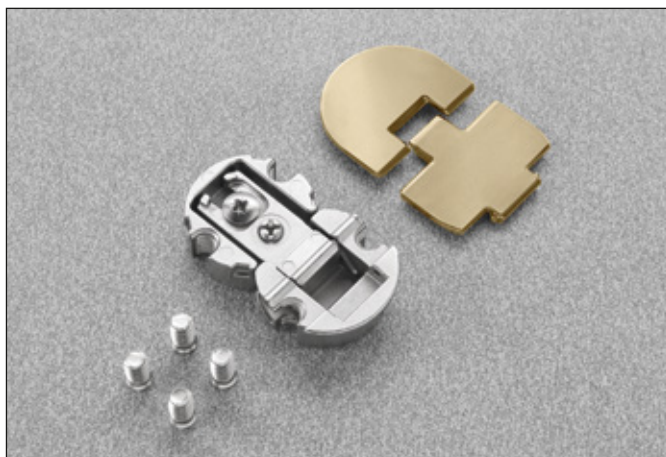
FRCK59RXXXM

Grey



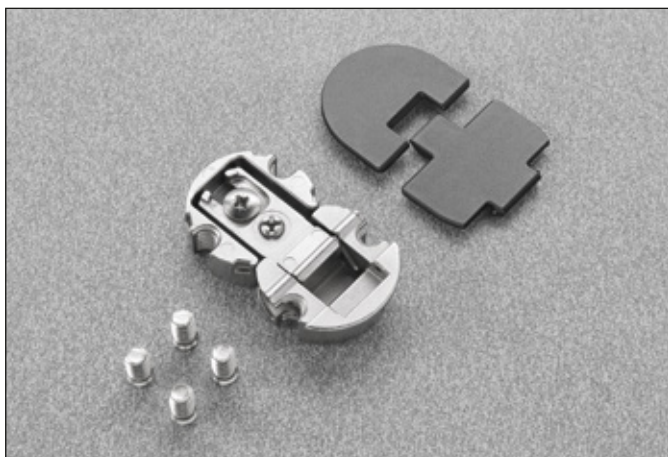
FRCK59RXXXC

Champagne



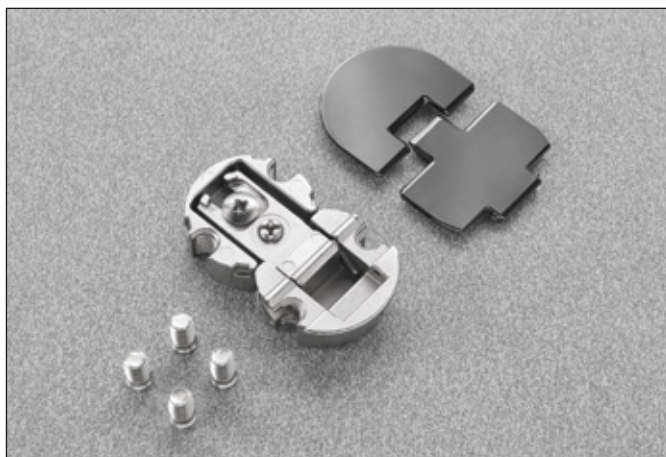
FRCK59RXXX0

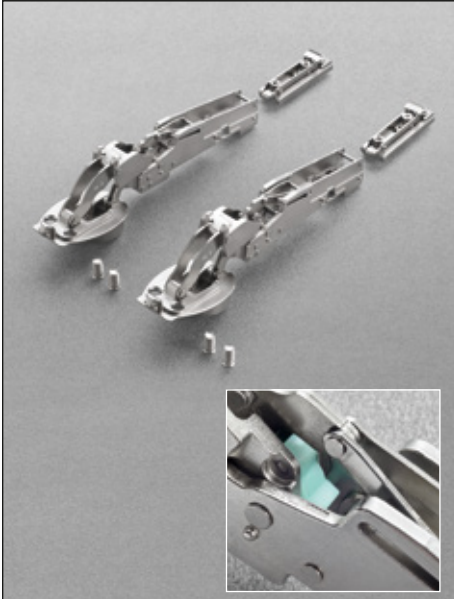
Satin metal black







FRCK59RXXXN

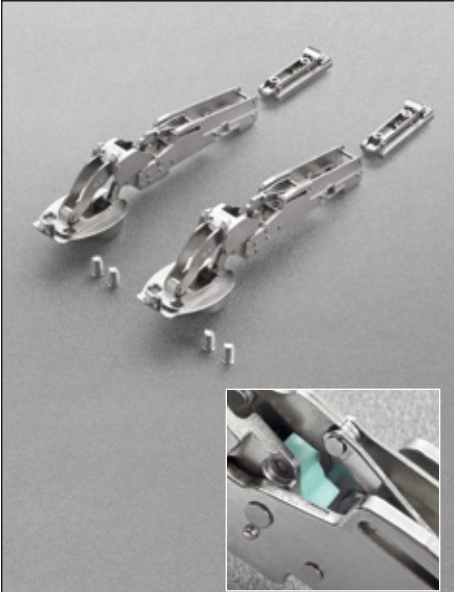


Glossy metal black




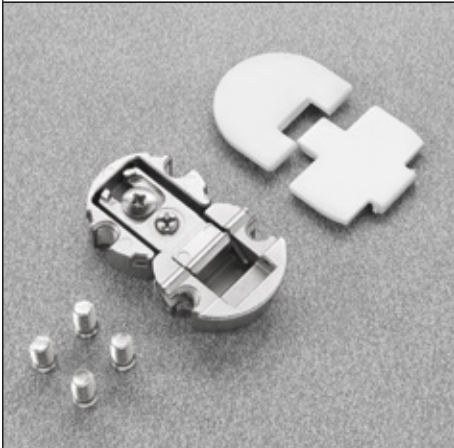

INDUSTRIAL PACKING	PART NUMBER	CARTON	PALLET
	SPRUNG CLOSING ACTION FRBKINXXSN9	1 carton contains: 18 hinges • 18 mounting plates • Fixing screws included	24 cartons
	PUSH OPENING FRBKINPXS9		

SMOVE INDUSTRIAL PACKING	PART NUMBER	CARTON	PALLET
	DRB_XXYXI 	1 carton contains: 18 pcs.	24 cartons

COVER INDUSTRIAL PACKING	PART NUMBER	CARTON	PALLET
	SRXB78A_XXXXI 	1 carton contains: 18 covers	24 cartons

DOOR-SET PACKING	PART NUMBER	CARTON	PALLET
	SPRUNG CLOSING ACTION FRBKFEX_SN9  SMOVE DECELERATING STRENGTH	1 carton contains: 2 hinges • 2 mounting plates • Fixing screws and Smove included	180 cartons
	PUSH OPENING FRBKFEP_SN9  SMOVE DECELERATING STRENGTH		

COVER DOOR-SET PACKING	PART NUMBER	CARTON	PALLET
	SRXB78A_XXXXF  COLOUR OF THE COVER	1 carton contains: 2 covers	180 cartons

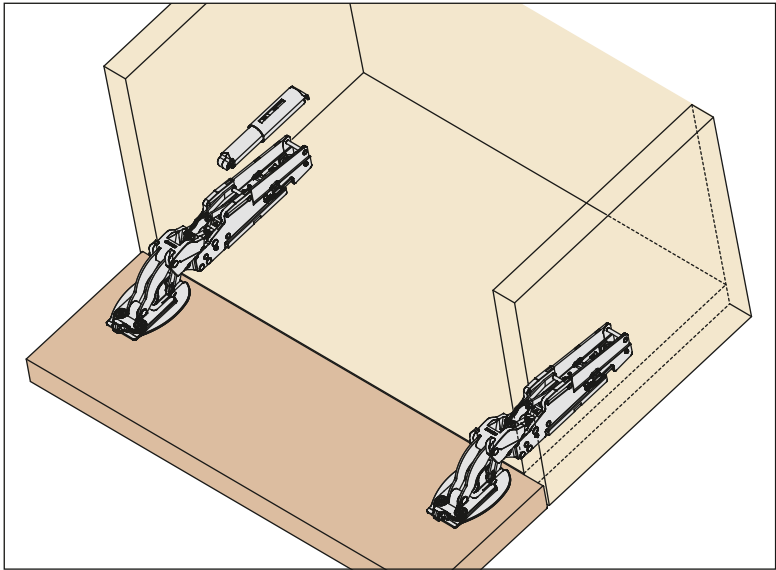
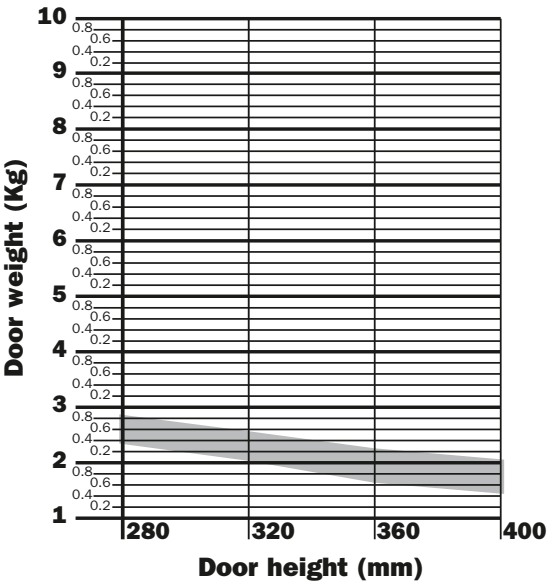
CENTRAL HINGE	PART NUMBER	CARTON	PALLET
	FRCK59RXXX  COLOUR OF THE COVER CAP Suggested for cabinets over 900 mm width	1 carton contains: 45 hinges 45 cover caps for door 45 cover caps for cabinet • Fixing screws included	36 cartons

Charts to determine which Smove is to be used for a particular door size and weight.
We recommend that all applications are verified by a practical trial.

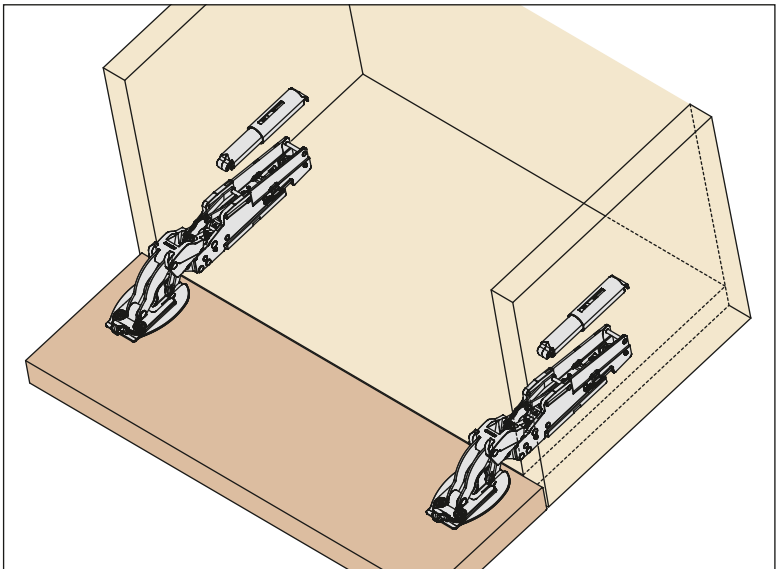
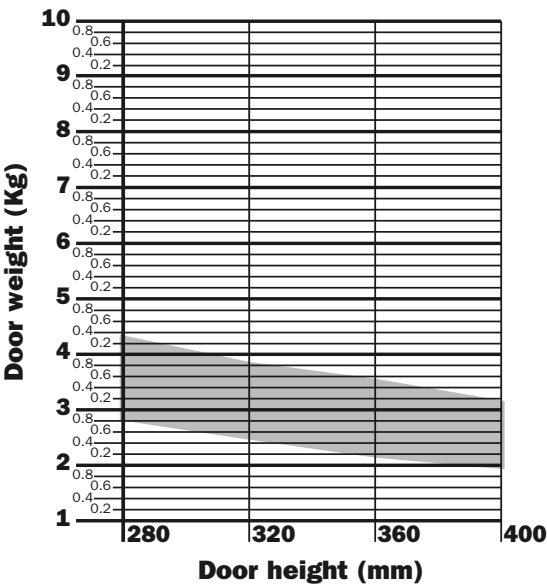
DRBWXXYXI



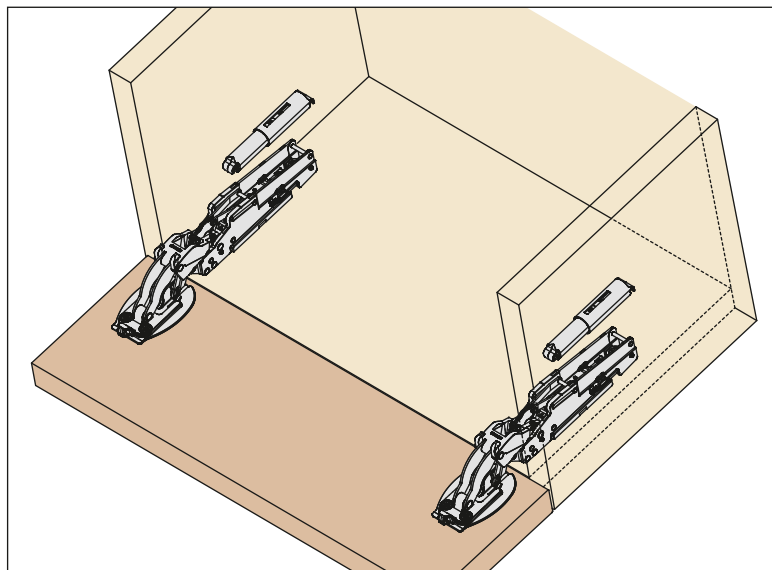
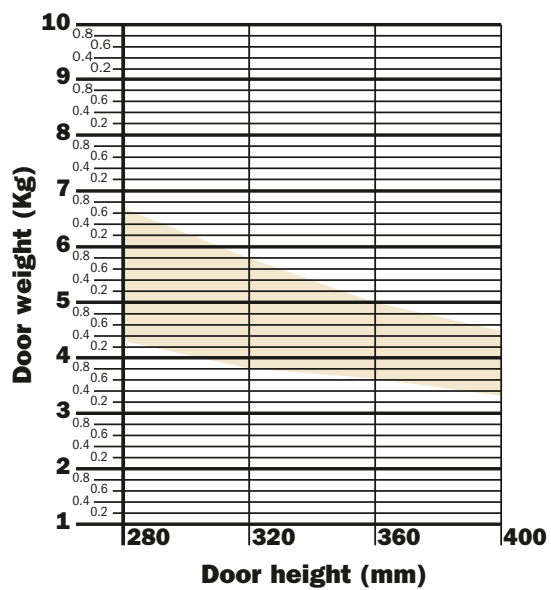
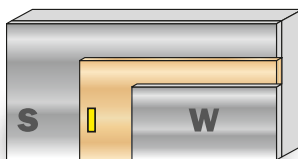
With particularly light doors, it may be sufficient to use only one Smove



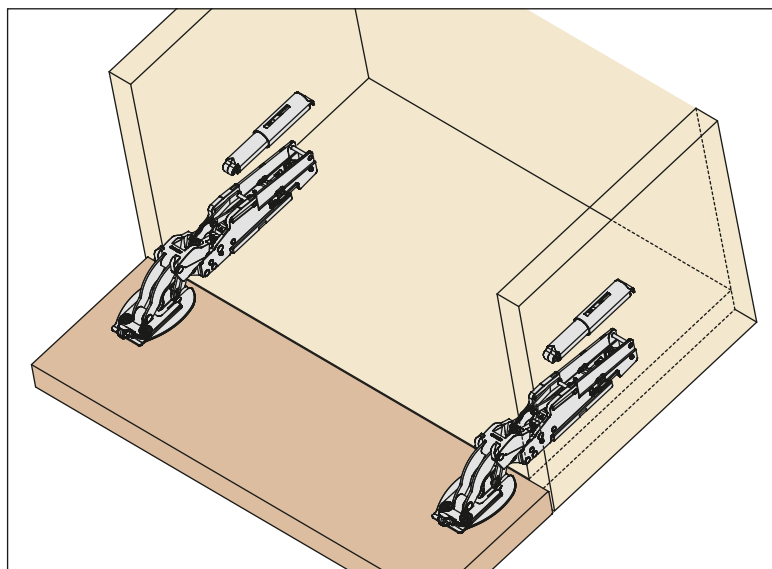
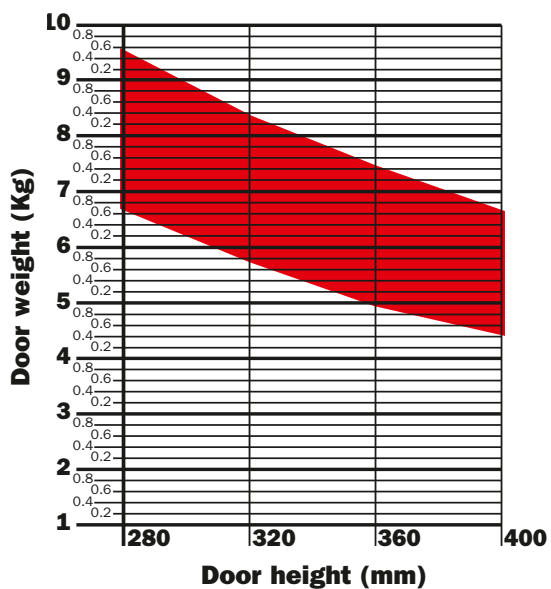
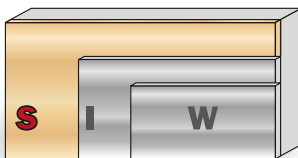
DRBWXXYXI



DRBIXXYXI



DRBSXXYXI



Magnetic Push



Magnetic Push - Recessed magnetic release device and retaining catches

DPMSNB - beige



DPMSNG - grey



Magnetic catch
ø 10 mm, 40 mm length.

Packing

Boxes 250 pcs.
Cartons 1.500 pcs.

DPASNB - beige



DPASNG - grey



Optional supplementary magnetic catch to increase the holding strength.
It must always be used together with the DPM.
The suggested position of the DPM is the point of pressure on the door. The DPA can be positioned at any point along the opening edge of the door.
ø 10 mm, 40 mm length.

Packing

Boxes 250 pcs.
Cartons 1.500 pcs.

DP39XXG



Adjustable magnetic retaining catch.
ø16.6 mm

Packing

Boxes 250 pcs.

DP28SN9



Pin-fix striker for magnetic catches.
ø 11.5 mm.

Packing

Boxes 250 pcs.

DP38XX91



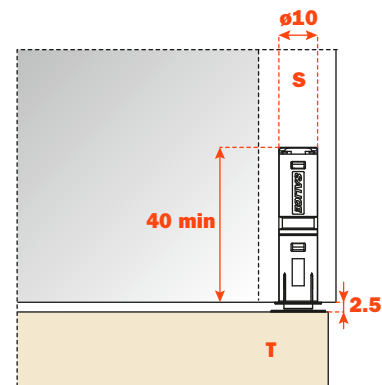
Self-adhesive striker for magnetic catches.
20x14 mm.

Packing

Boxes 250 pcs.

Application of the standard magnetic catch

Drill a hole \varnothing 10 mm and min. 40 mm depth in the top, the side or the base panel of the cabinet.
Insert the release device into the hole.

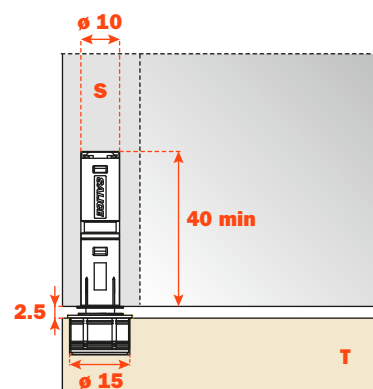


Inserted adjustable magnetic catch

The retaining catch DP39 is itself magnetic and together with the magnetism of the release device DPM considerably increase (30%) the holding strength of the door against the cabinet side, thus avoiding accidental openings.

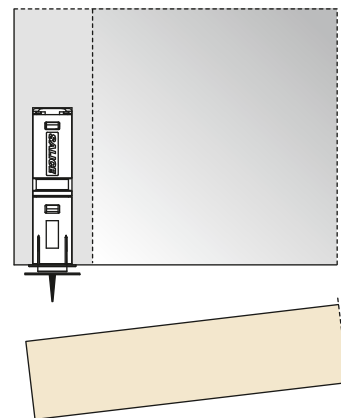
For the installation it is necessary to drill a hole \varnothing 15 mm and 11 mm depth in the door.

Depth adjustment from -0.5 mm to +2.5 mm.



Pin-fix striker

Apply the retaining catch to the magnetic release device.
Close the door.
The point of the retaining catch will show where to insert it.
Reopen the door and drive in the pin to fix in position.



Self-adhesive striker

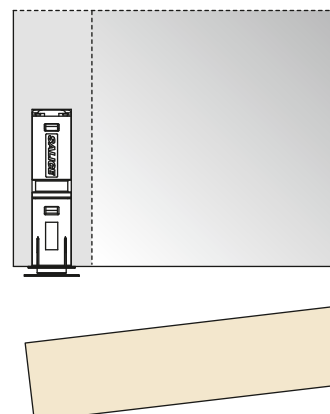
Apply the retaining catch to the magnetic release device. Remove the protective strip from the adhesive. Close the door. In this way the retaining catch is positioned on the door. Reopen the door and apply a firm pressure to the retaining catch to ensure a correct installation.

ATTENTION:

For a correct application and to ensure optimal endurance, we suggest these guidelines are followed:

- 1 - clean and degrease the door surface where the retaining catch is to be installed;
- 2 - remove the protective strip from the adhesive;
- 3 - place the retaining catch in position, in a place that is at room temperature $\geq 10^\circ$ and apply a firm pressure for 10-15 seconds.

After few seconds from the installation the retaining catch is suitable for the use.
After 24h the max. hold is attained.



[illegible]



Handwriting practice lines consisting of 30 horizontal lines. Each line is preceded by a small blue dot, serving as a starting point for letter formation. The lines are evenly spaced and cover the majority of the page area.

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